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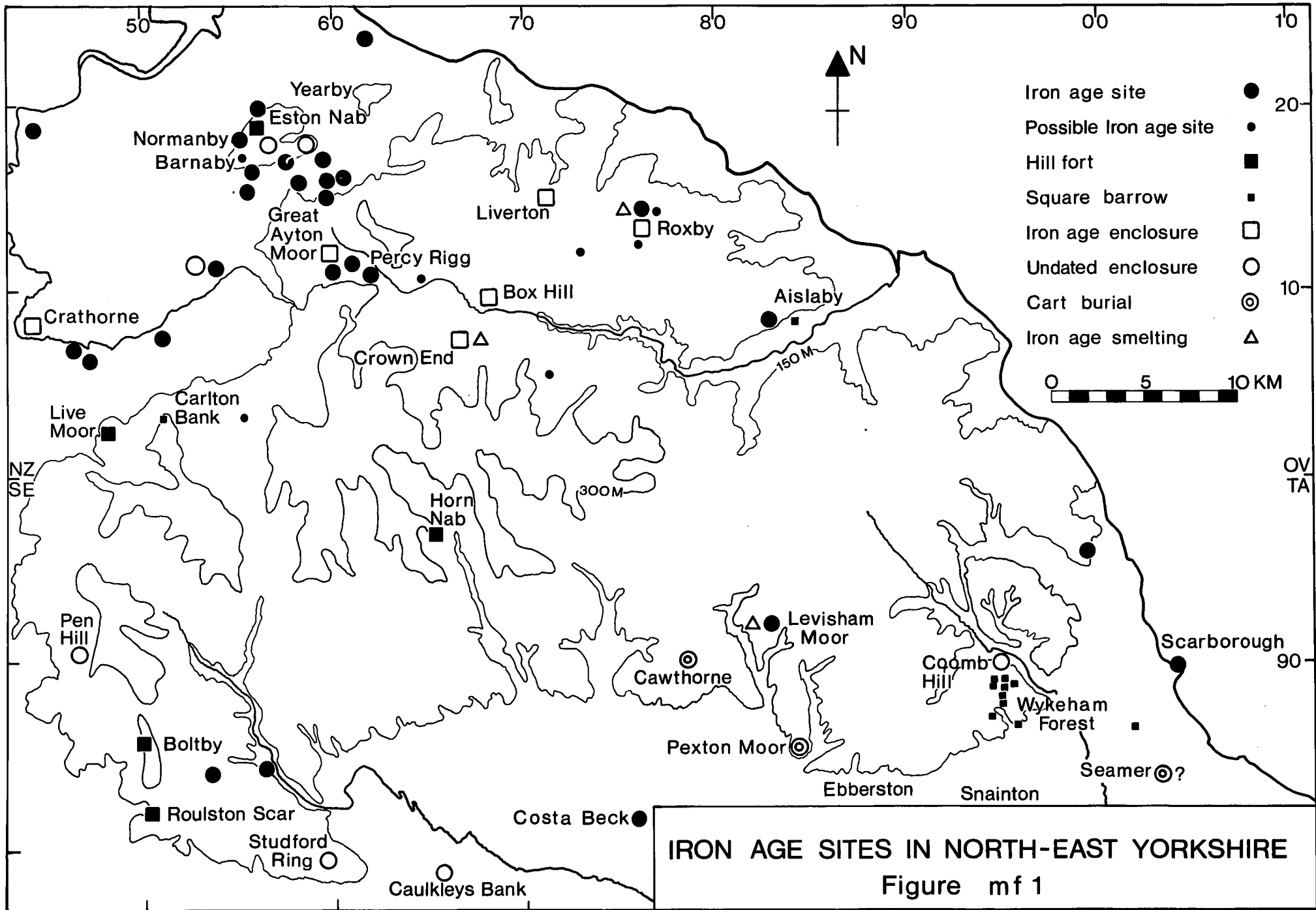
R.Inman, D.R.Brown, R.E.Goddard and D.A.Spratt

Roxby Iron Age settlement and the Iron Age in North-east  
Yorkshire

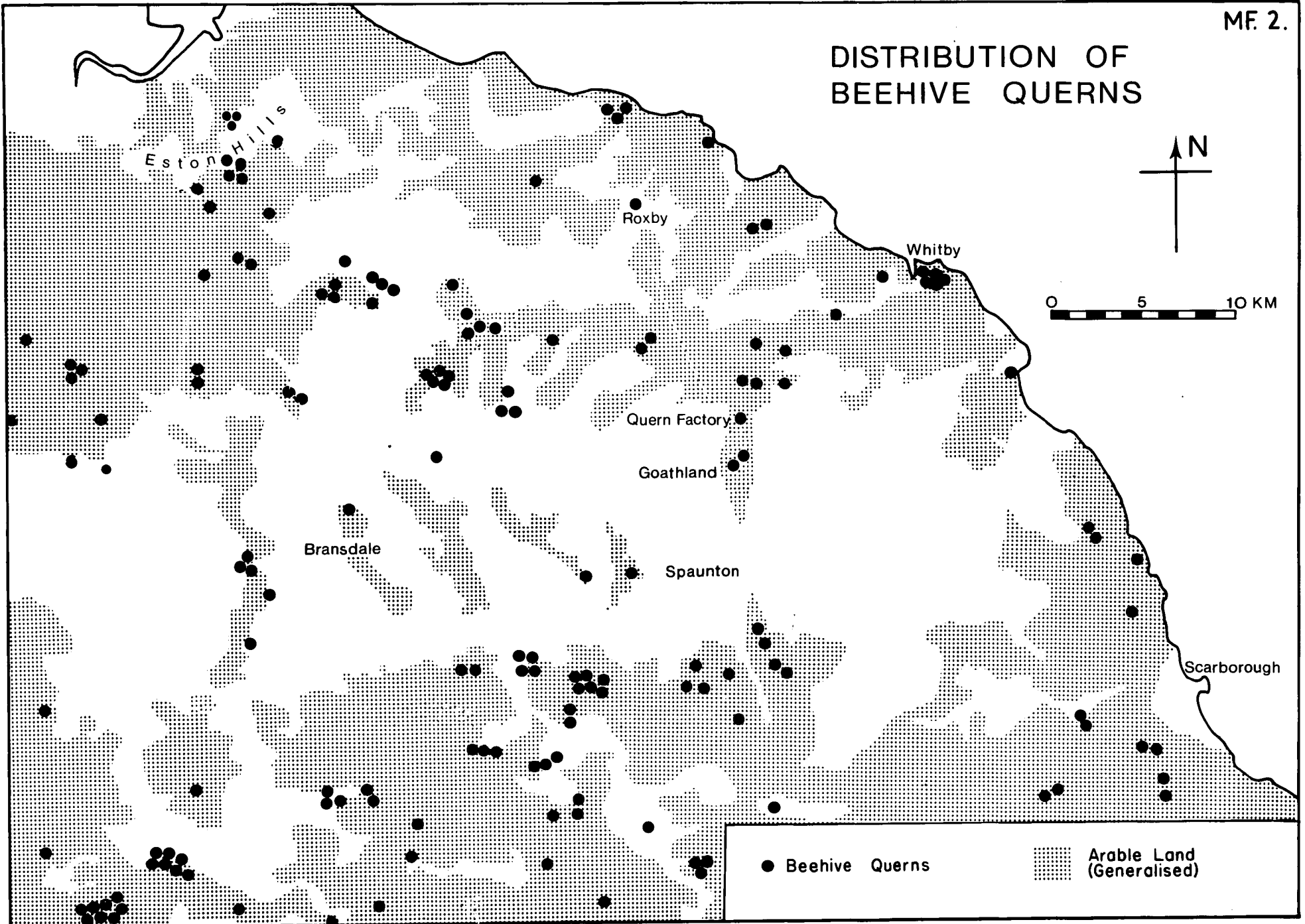
Microfiche pages 1-35

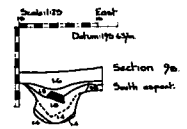
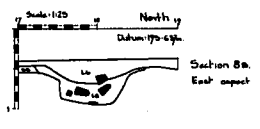
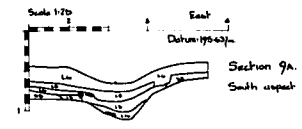
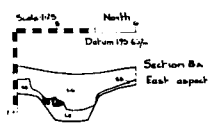
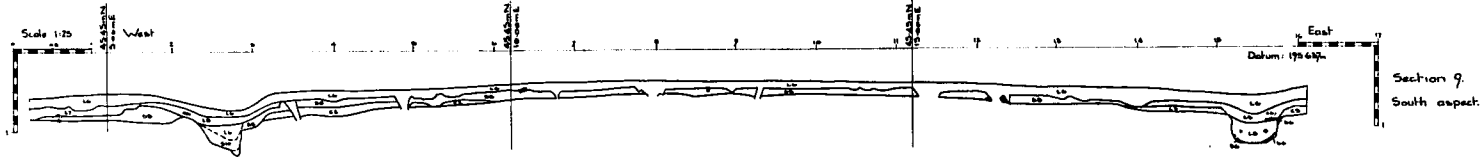
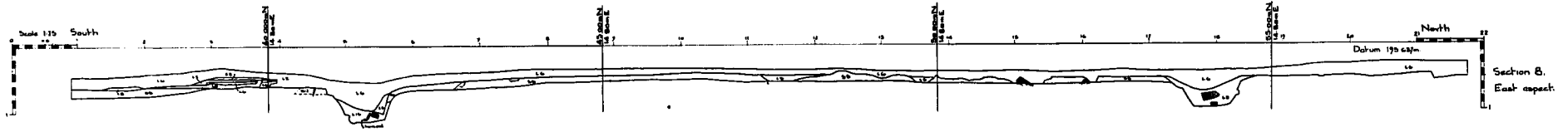
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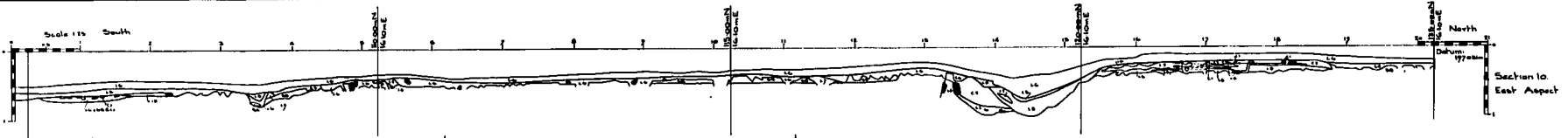


# DISTRIBUTION OF BEEHIVE QUERNS

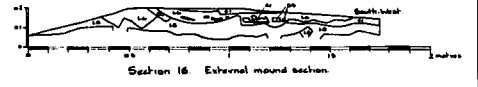
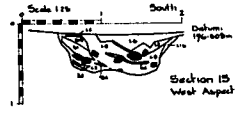
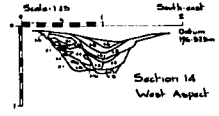
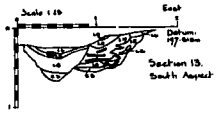
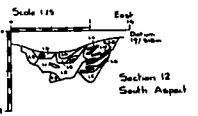


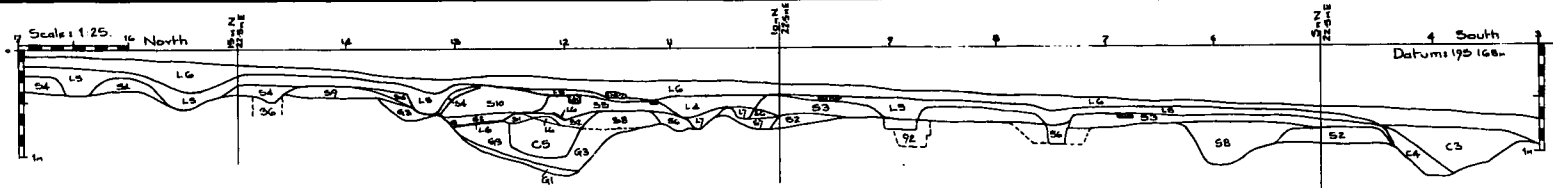


ROXBY: House site no.2.  
Ditch & site sections.

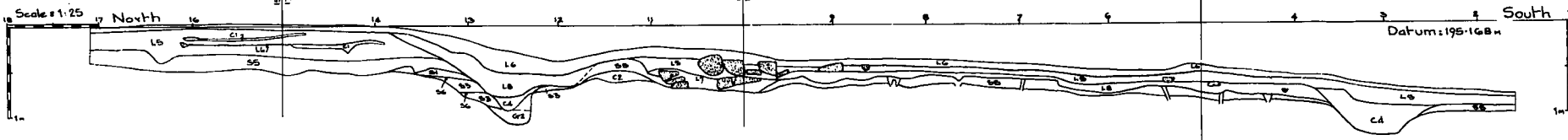


ROXBY: House site no.1.  
Ditch & site sections.

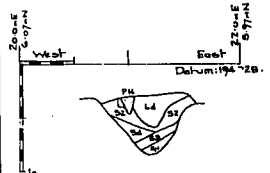




Section 1  
West aspect.

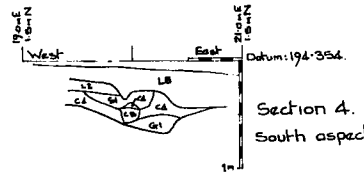


Section 2  
West aspect.

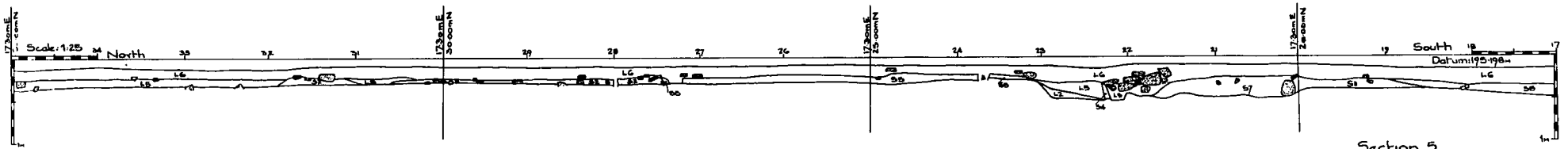


Section 3.  
South aspect.

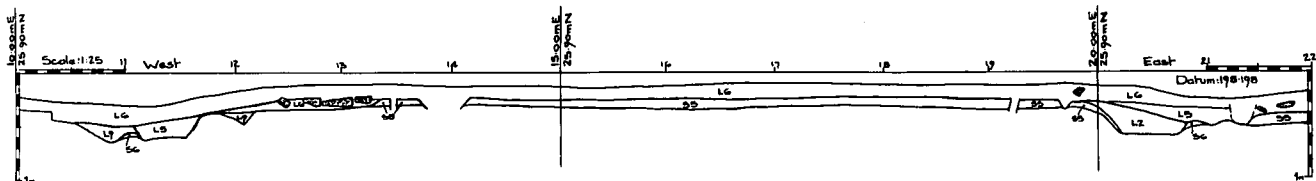
**ROXBY-House site no.4.**  
DITCH & SITE SECTIONS.



Section 4.  
South aspect.

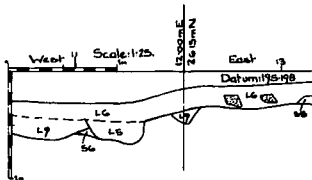


Section 5.  
West aspect

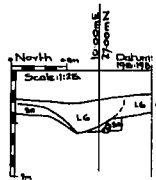


Section 6.  
South aspect.

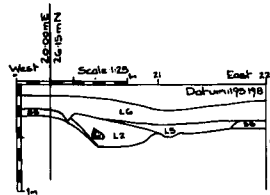
**ROXBY-House site no.3.**  
DITCH & SITE SECTIONS.



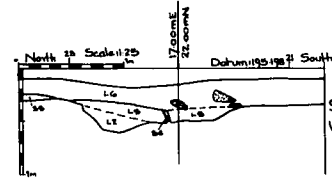
Section 6A  
South aspect.



Section 7.  
West aspect.



Section 6B.  
South aspect.



Section 5A  
West aspect.

MF 5 TABLE 1. Dimensions of post-holes of House 1

Average post diameter cms.

| Depth of post-hole below natural clay level cms. | 0-5   | 6-10 | 11-15 | 16-20                         | 21-25                            | 26-30                    | 31-35  | 36-40 | 41-45 | 46-50 | > 50 |
|--|-------|------|-------|-------------------------------|----------------------------------|--------------------------|--------|-------|-------|-------|------|
|  | 0-5   |      |       |                               | 20A 22                           |                          |        |       |       |       |      |
|  | 6-10  |      | 46    | 18 39<br>43 47<br>59 61<br>66 | 19 25A<br>65                     | 20C 41                   |        |       |       |       |      |
|  | 11-15 |      | 1 62C | 10 25B<br>26 49<br>63B        | 55 63A                           |                          | 45     |       |       |       |      |
|  | 16-20 |      | 40B   | 11 58                         | 2 23<br>12(I) 12(II)             | 36 37B<br>40A 44B<br>57A | 16(II) |       |       |       |      |
|  | 21-25 |      | 47    | 13 14                         | 3A 27<br>28 33A<br>44A 50<br>62B | 48 51                    | 37A    |       |       |       |      |
|  | 26-30 |      | 52    |                               | 24 33B<br>41                     | 3B 9                     | 34     |       |       |       |      |
|  | 31-35 |      |       |                               |                                  | 29                       | 4 54   |       |       |       |      |
|  | 36-40 |      |       |                               |                                  | 16                       |        |       |       |       |      |
|  | 41-50 |      |       |                               | 4(II)                            | 57B                      |        |       |       |       |      |

57(II) has post diameter 15 cms.

MF5

MF 6 TABLE 2. Dimensions of post-holes of House 2

Average post diameter cms.

| Depth of post-hole below natural clay level cms. | Average post diameter cms. |       |             |        |                 |        |               |       |       |       |                    |
|--|----------------------------|-------|-------------|--------|-----------------|--------|---------------|-------|-------|-------|--------------------|
|  | 0-5                        | 6-10  | 11-15       | 16-20  | 21-25           | 26-30  | 31-35         | 36-40 | 41-45 | 46-50 | >50                |
| 0-5  |                            | 40    | 23          |        | 2 24            |        |               |       |       |       |                    |
| 6-10   |                            |       | 11          |        | 31 33<br>49 54B | 54A    |               |       | 27    |       |                    |
| 11-15  |                            | 28 36 | 48          | 9 43   | 1 45<br>52      | 16 34B | 44B           |       |       |       |                    |
| 16-20  |                            | 43    | 12 13<br>35 | 14     | 61              | 56B    | 47 57<br>(53) |       |       |       | (56A)<br>(48 x 68) |
| 21-25  |                            | 7 37  | 10          | 18 58B | 8 17<br>59      | 19     | 58A           | 25    |       |       | (5)<br>(80 x 70)   |
| 26-30  |                            |       | 42          |        |                 |        |               |       |       |       |                    |
| 31-35  |                            |       | 19          |        | 21 46<br>60B    | 60A    |               | 26 57 |       |       |                    |
| 36-40  |                            |       |             |        |                 |        |               |       |       |       | 20                 |
| 41-45  |                            |       |             |        | 32 44A          | 30     |               |       |       |       |                    |

(Post numbers in brackets refer to hole sizes: all others are post diameters)



MF 7 TABLE 3. Dimensions of post-holes of House 3

Average post diameter cms.

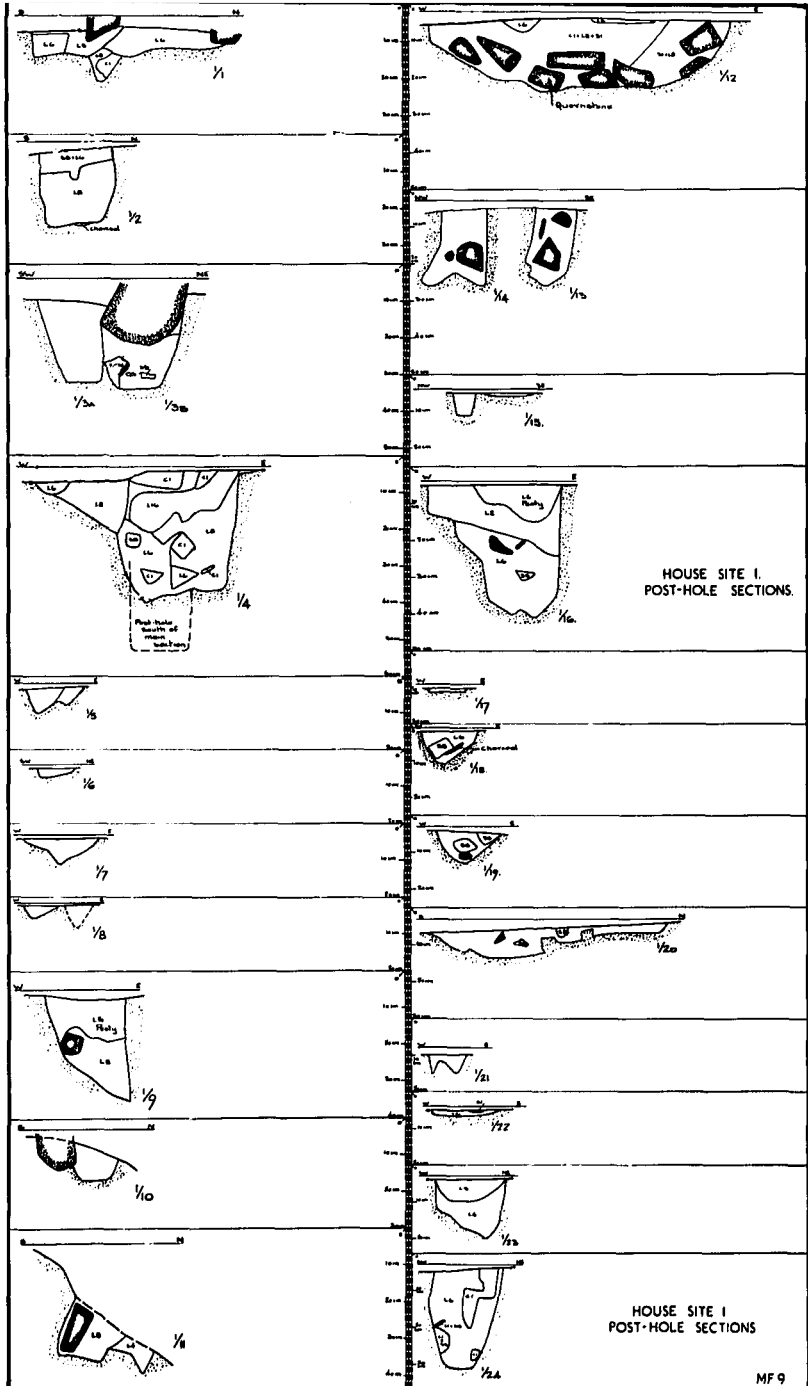
| Depth of post-hole below natural clay level cms. | 0-5   | 6-10 | 11-15          | 16-20        | 21-25 | 26-30 | 31-35 | 36-40 | 41-45 | 46-50 | > 50 |
|--|-------|------|----------------|--------------|-------|-------|-------|-------|-------|-------|------|
|  | 0-5   |      | 23 37<br>45 51 | 41           | 21    |       |       |       |       |       |      |
|  | 6-10  | 8    | 1 30<br>36 39  | 38           | 34    | 19    | 20 28 | 18 29 |       |       |      |
|  | 11-15 |      | 7              | 14B 31       | 14A   | 25 33 |       |       |       |       |      |
|  | 16-20 |      | 2 9            | 4 6<br>17 52 |       |       |       |       |       | 26    |      |
|  | 21-25 |      |                | 27B 49       |       | 3     |       | 12    |       |       |      |
|  | 26-30 |      |                | 16           |       |       |       |       |       |       |      |
|  | 31-35 |      |                |              | 22    |       | 27A   |       |       |       |      |
|  | 36-40 |      |                |              |       | 11    |       | 32    |       |       |      |
|  | 41-45 |      |                |              | 15B   |       | 15A   |       | 35    |       |      |

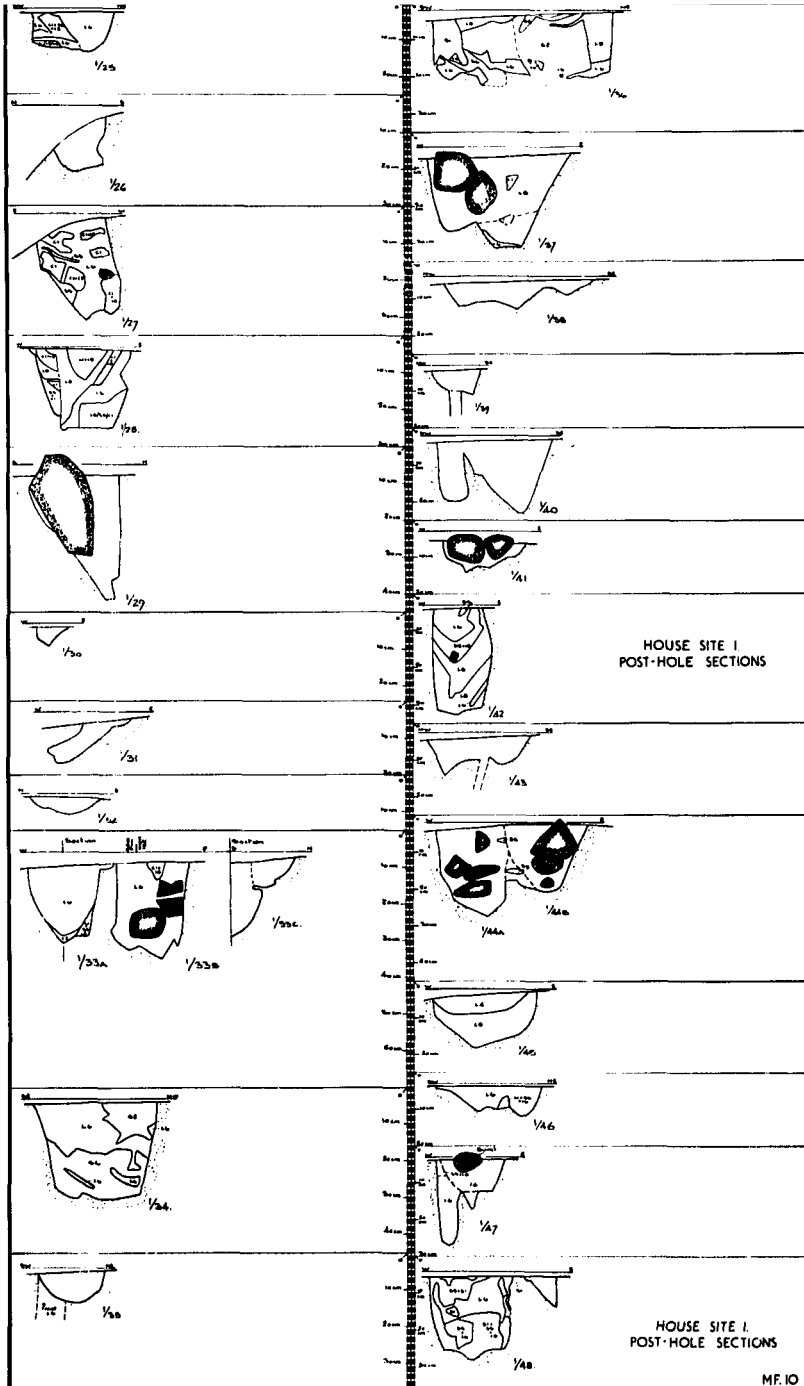
MF 8 TABLE 4. Dimensions of post holes of House 4

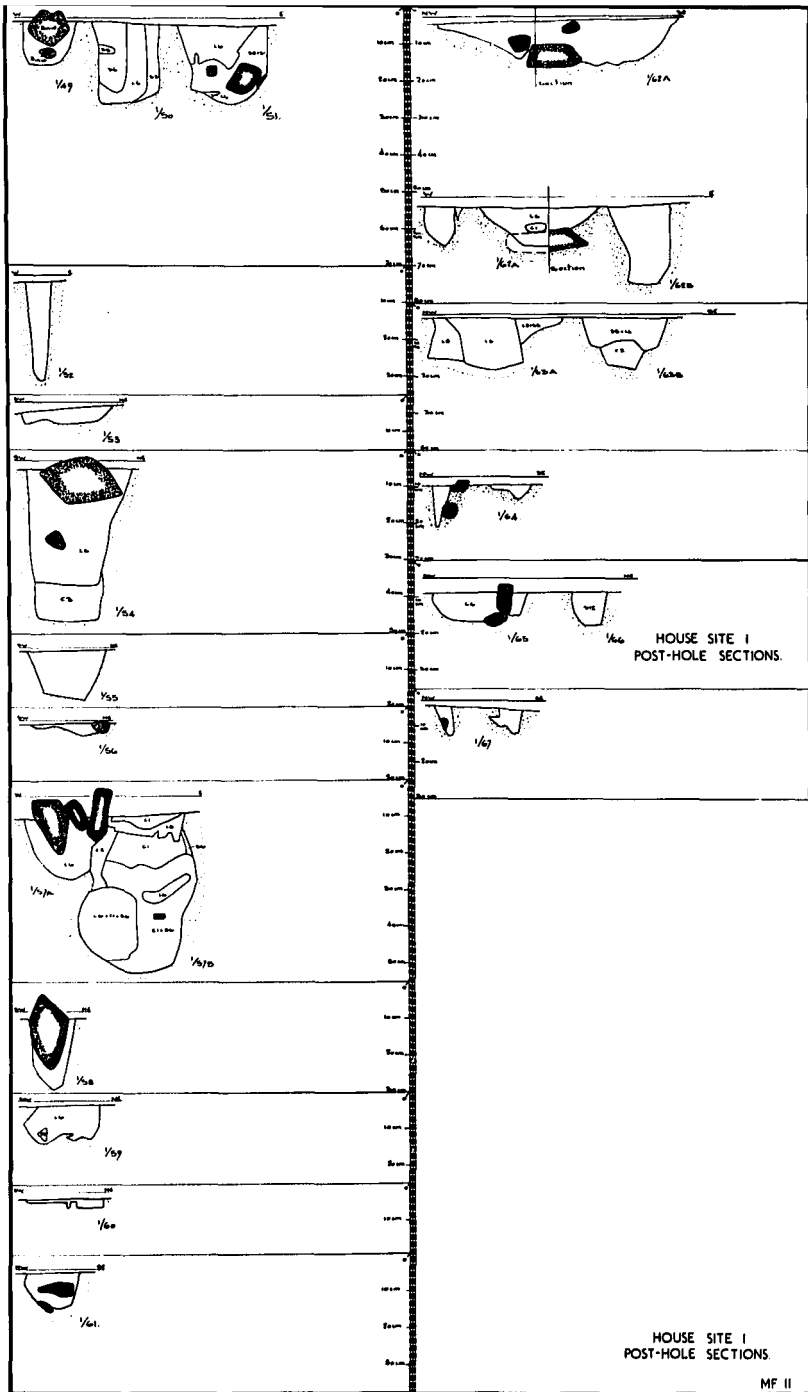
Average post diameter cms.

|       | 0-5 | 6-10        | 11-15                    | 16-20  | 21-25     | 26-30 | 31-35 | 36-40 | 41-45 | 46-50 | > 50 |
|-------|-----|-------------|--------------------------|--------|-----------|-------|-------|-------|-------|-------|------|
| 0-5   |     |             |                          |        |           |       |       |       |       |       |      |
| 6-10  |     | 8 33        | 13 21<br>25A 30<br>32 53 | 16     |           |       |       |       |       |       |      |
| 11-15 |     | 14 22<br>27 | 12 44<br>48A 54          | 52     |           |       |       |       |       |       |      |
| 16-20 |     | 25B         | 1 3<br>9 26<br>92        | 15 48B | 2 5<br>38 |       |       |       |       |       |      |
| 21-25 |     |             | 74                       |        |           |       |       |       |       |       |      |
| 26-30 |     | 31          | 6                        | 24     |           |       |       |       |       |       |      |
| 31-35 |     |             |                          |        |           |       |       |       |       |       |      |
| 36-40 |     |             |                          |        |           |       |       |       |       |       |      |
| 41-45 |     |             |                          |        |           |       |       |       |       |       |      |

Depth of post-hole below natural clay level cms.

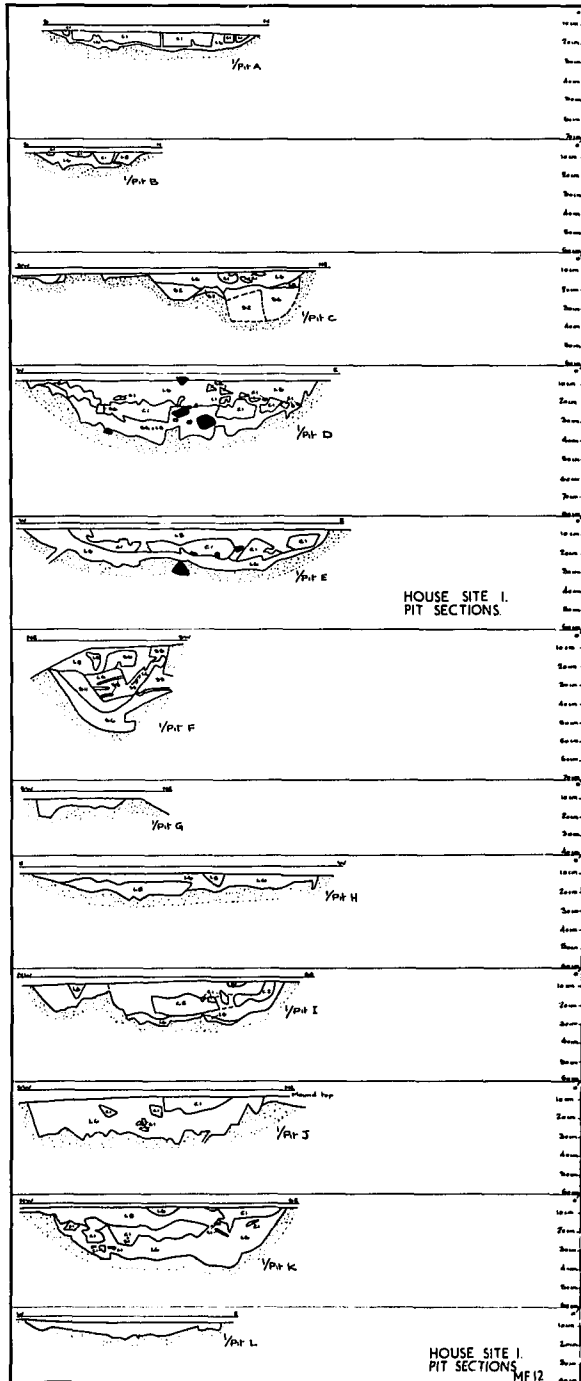


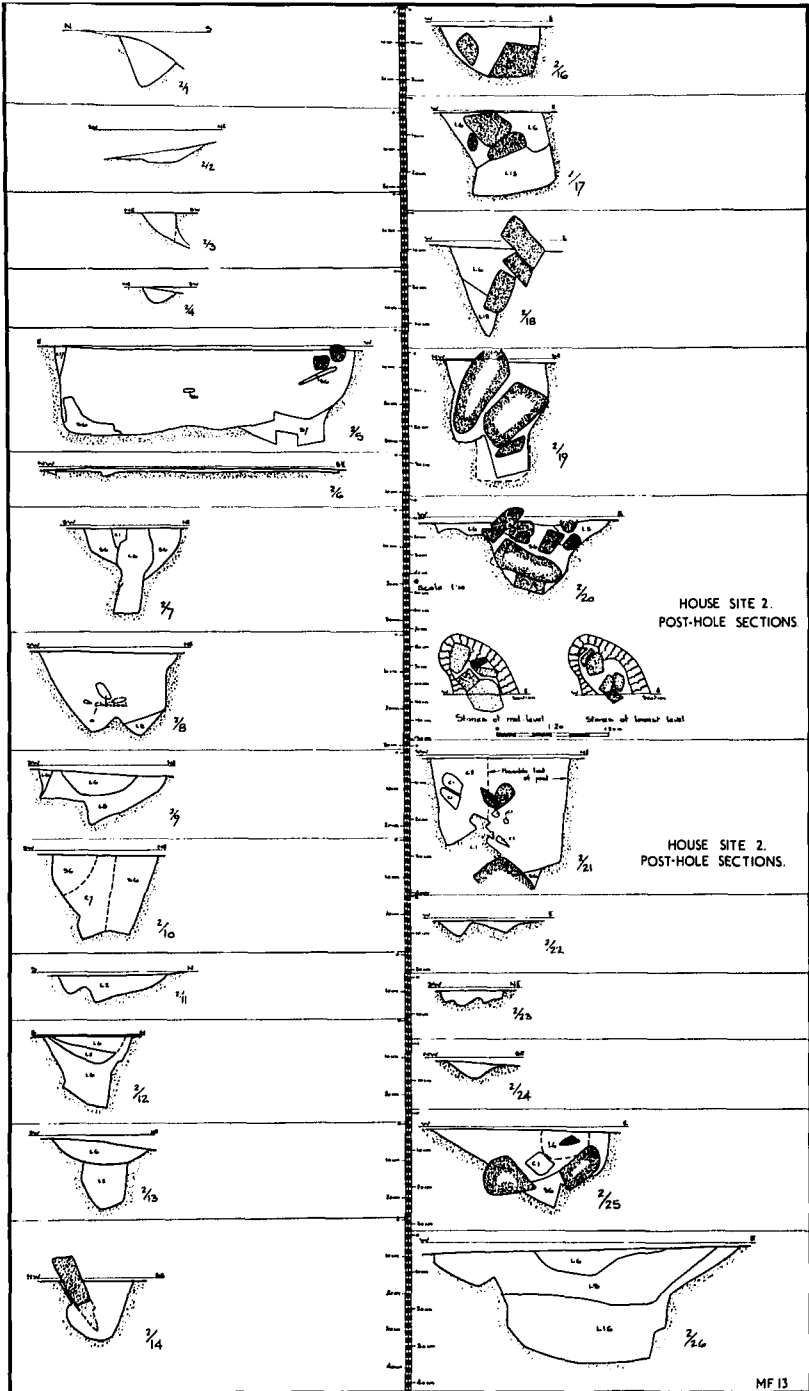


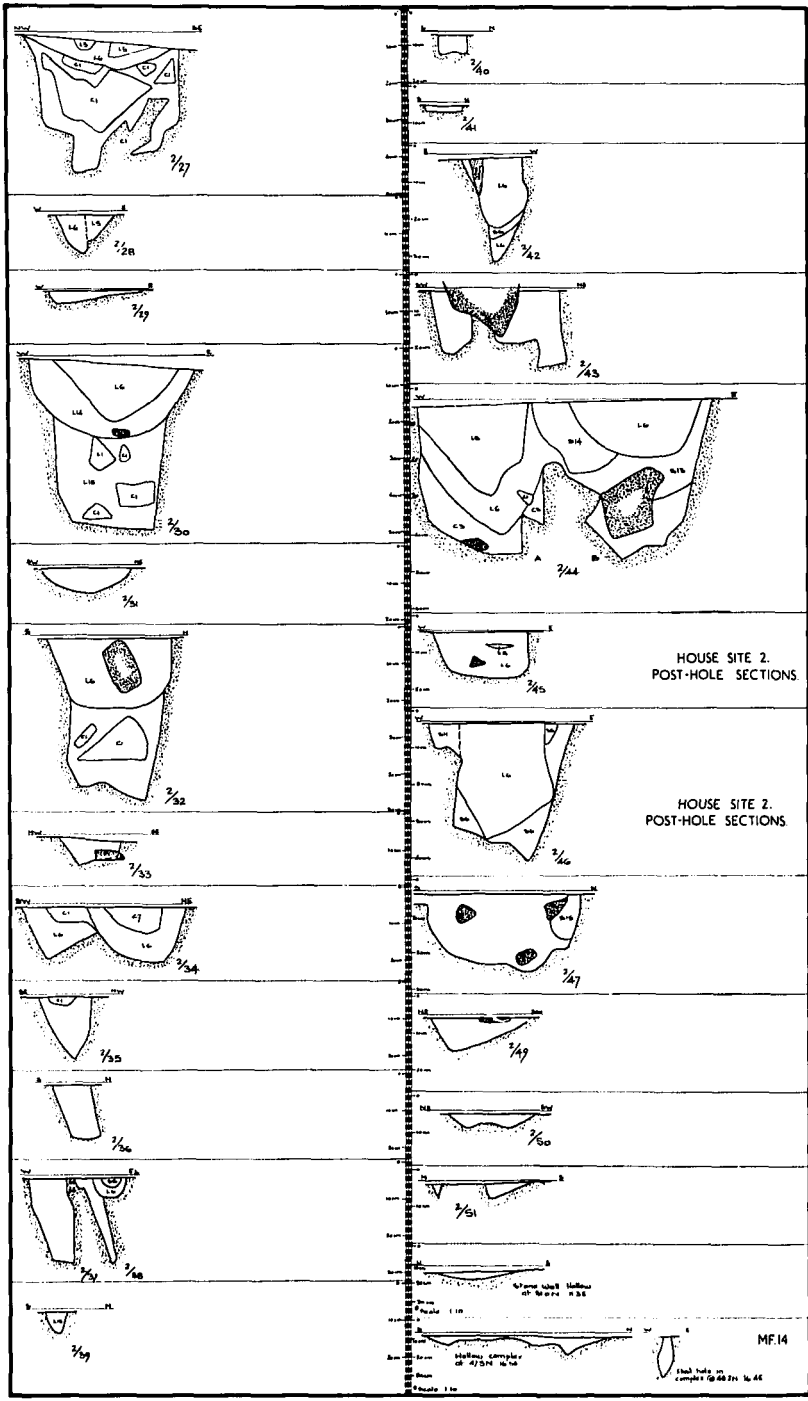


HOUSE SITE I  
POST-HOLE SECTIONS.

HOUSE SITE I  
POST-HOLE SECTIONS.







HOUSE SITE 2.  
POST-HOLE SECTIONS

HOUSE SITE 2.  
POST-HOLE SECTIONS

MF14

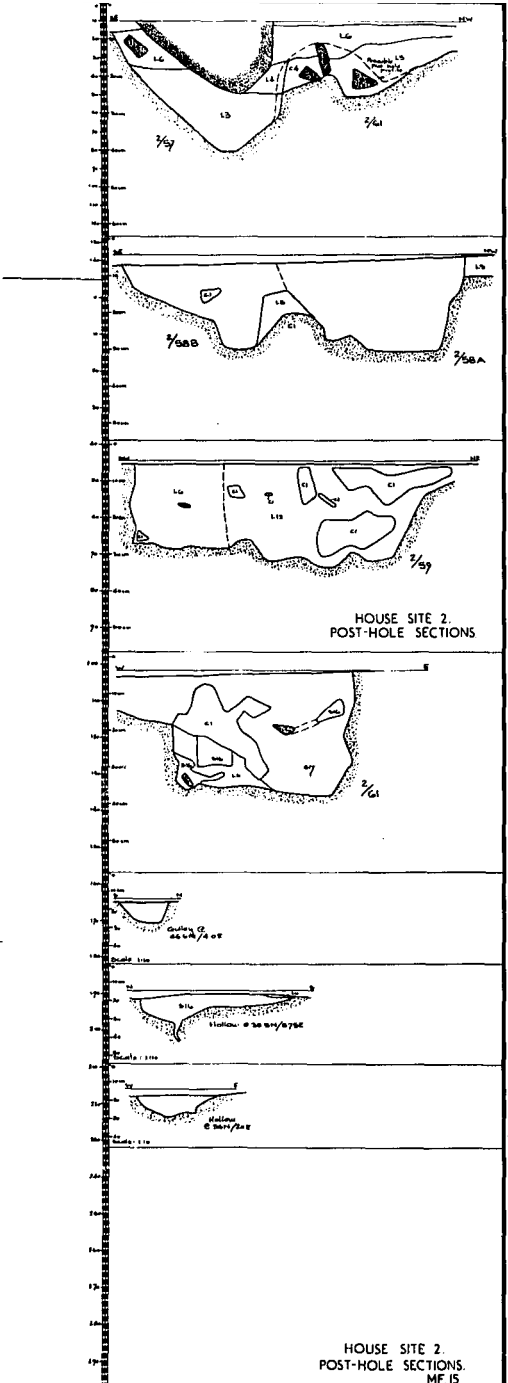
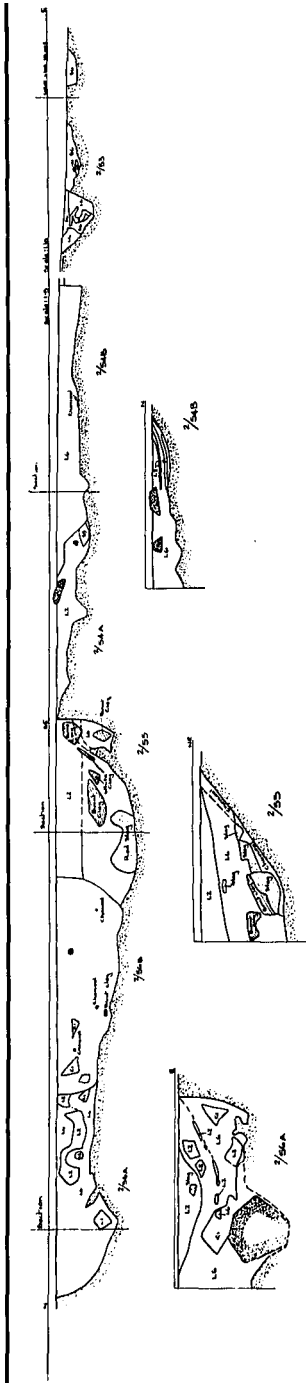
67mm hole below  
of wall 112

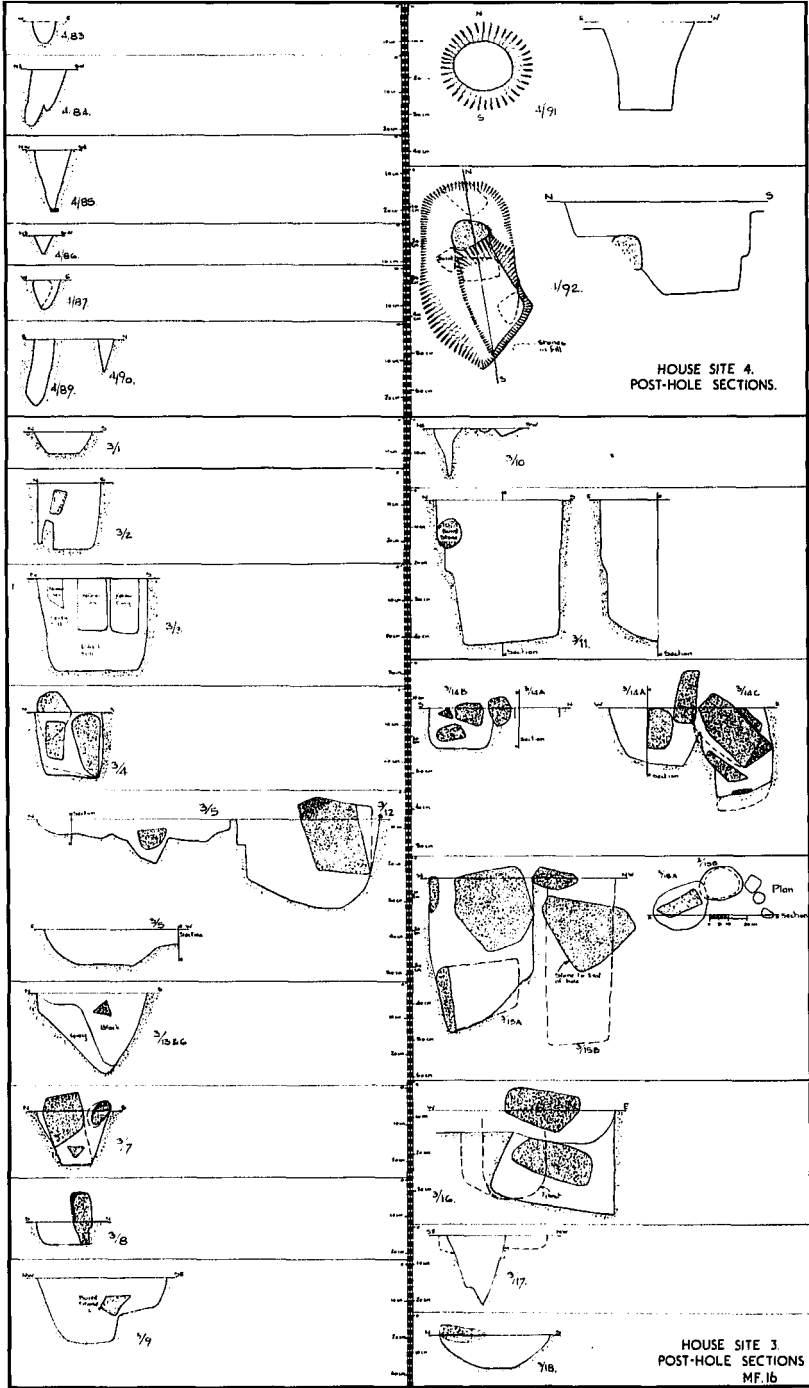
Shallow sample  
of 4/5N 1/2

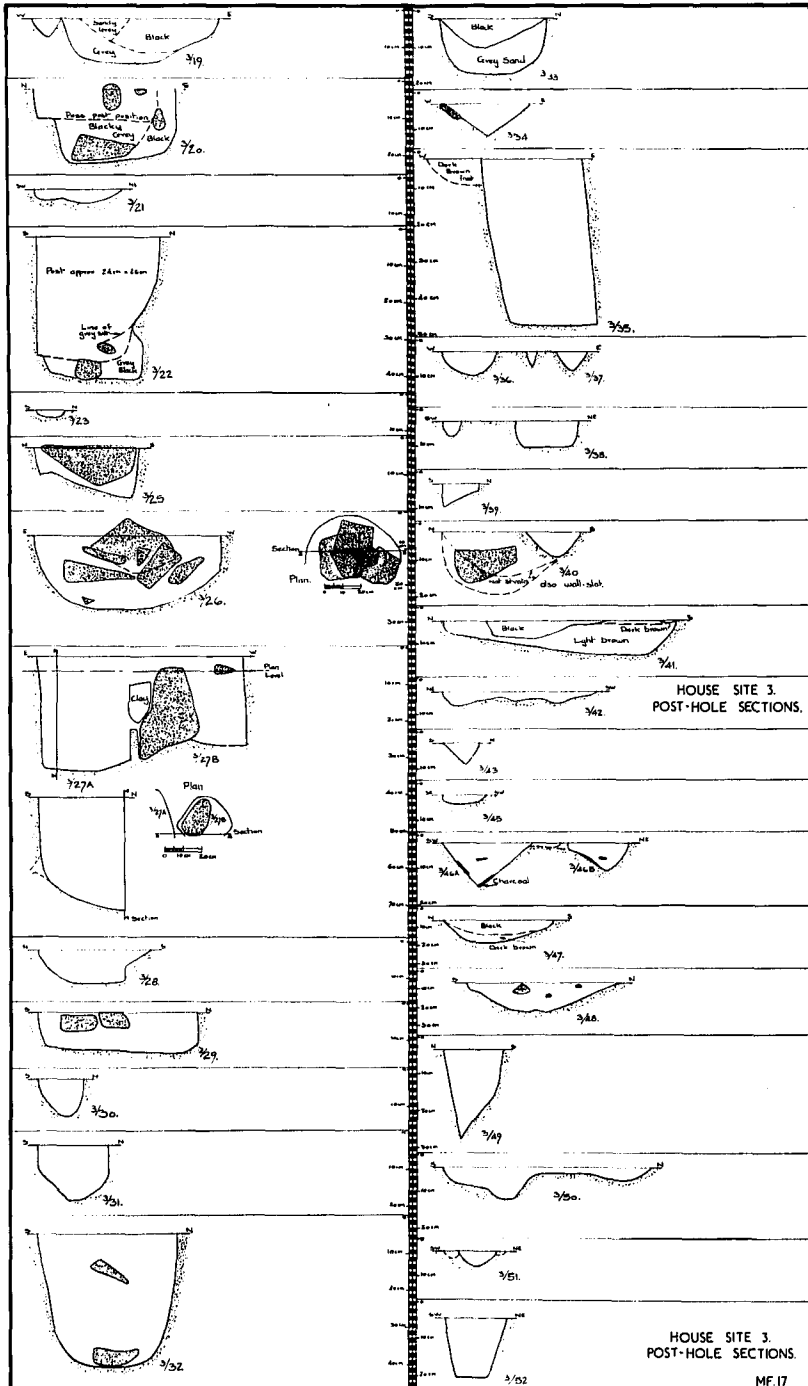
100mm hole in  
compil G 46 21 14, 46

Figure 10



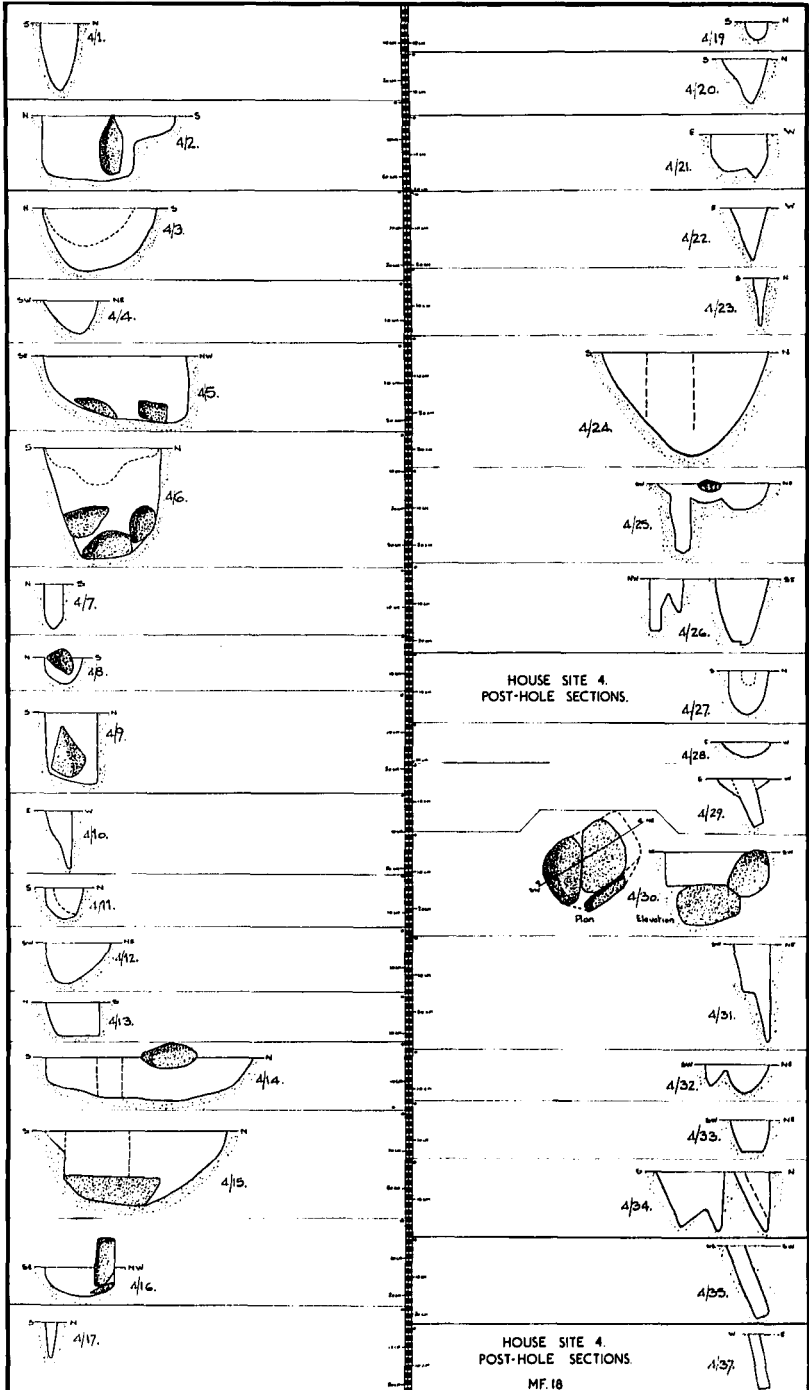


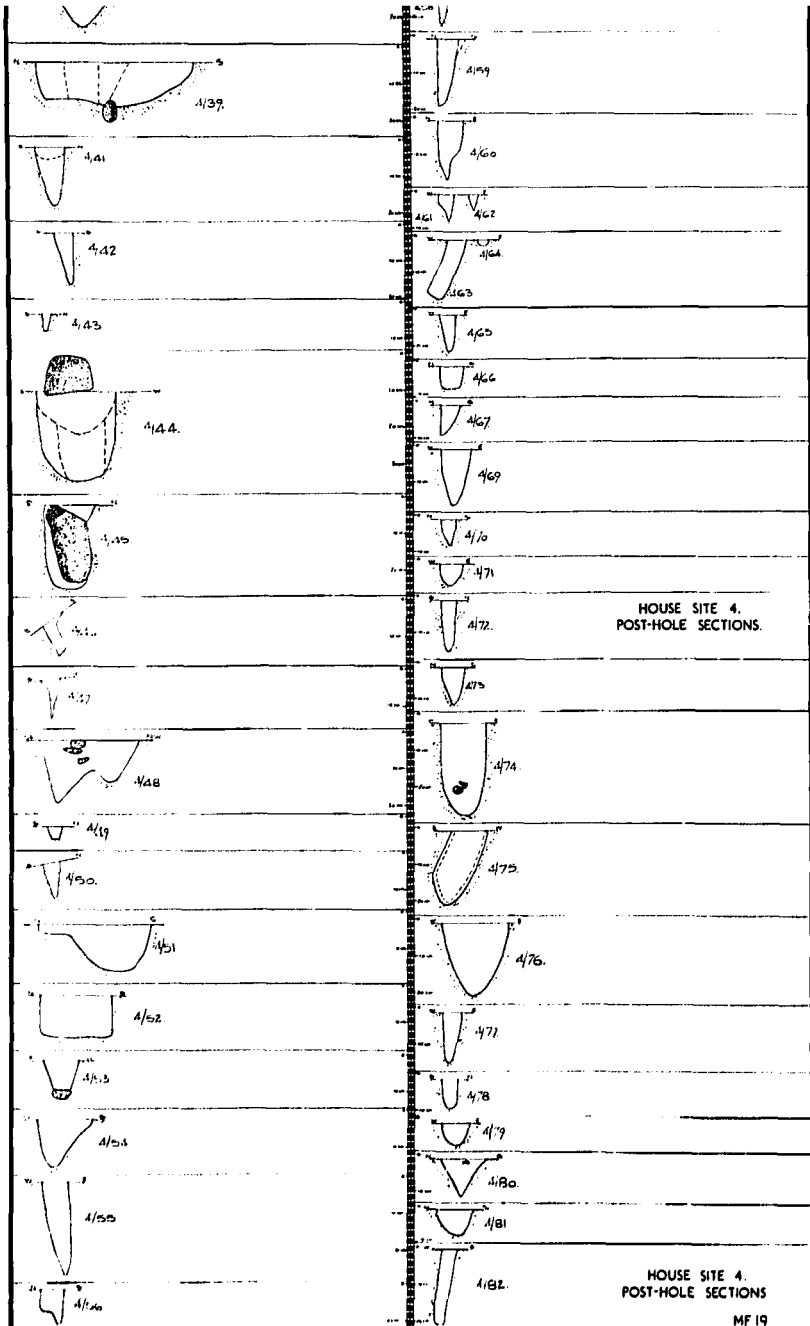




HOUSE SITE 3.  
POST-HOLE SECTIONS.

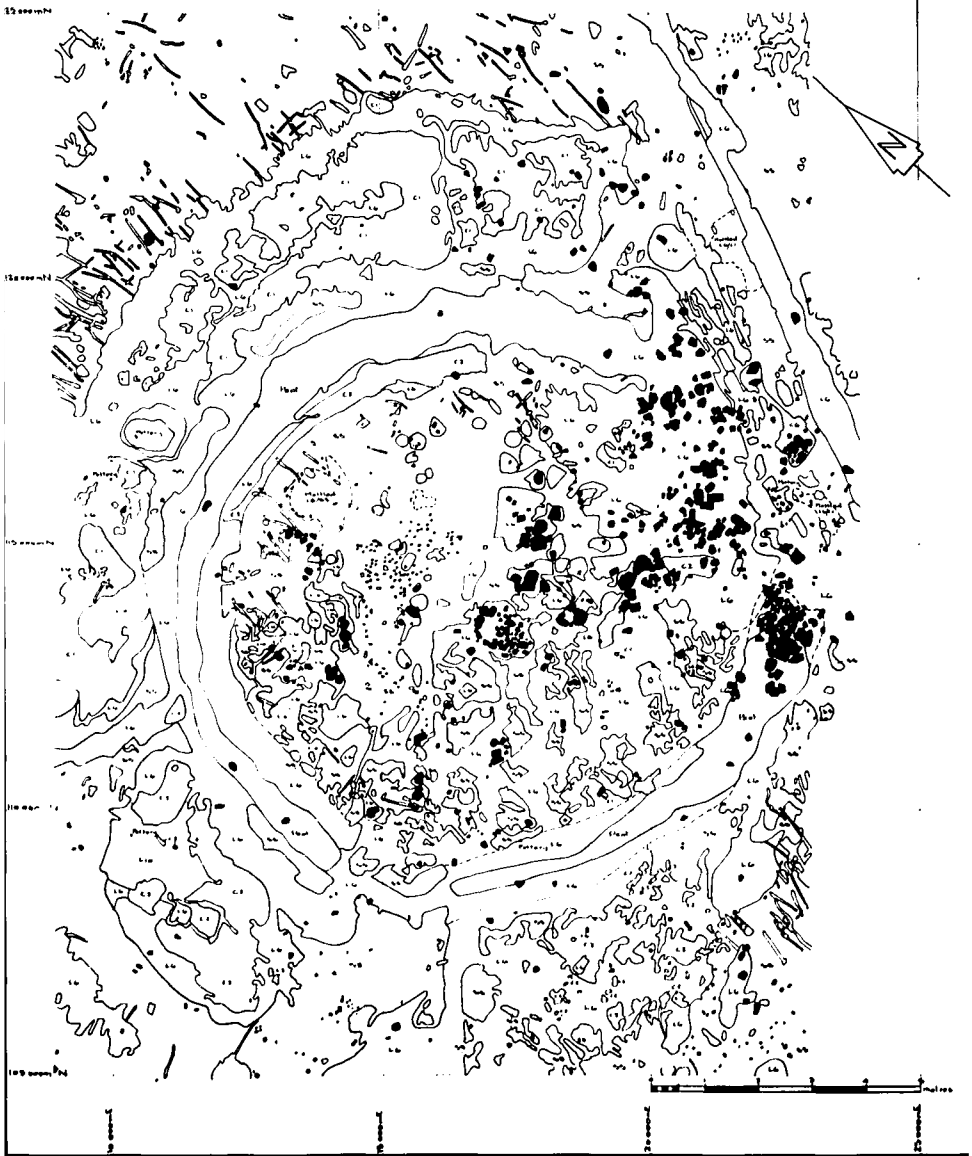
HOUSE SITE 3.  
POST-HOLE SECTIONS.



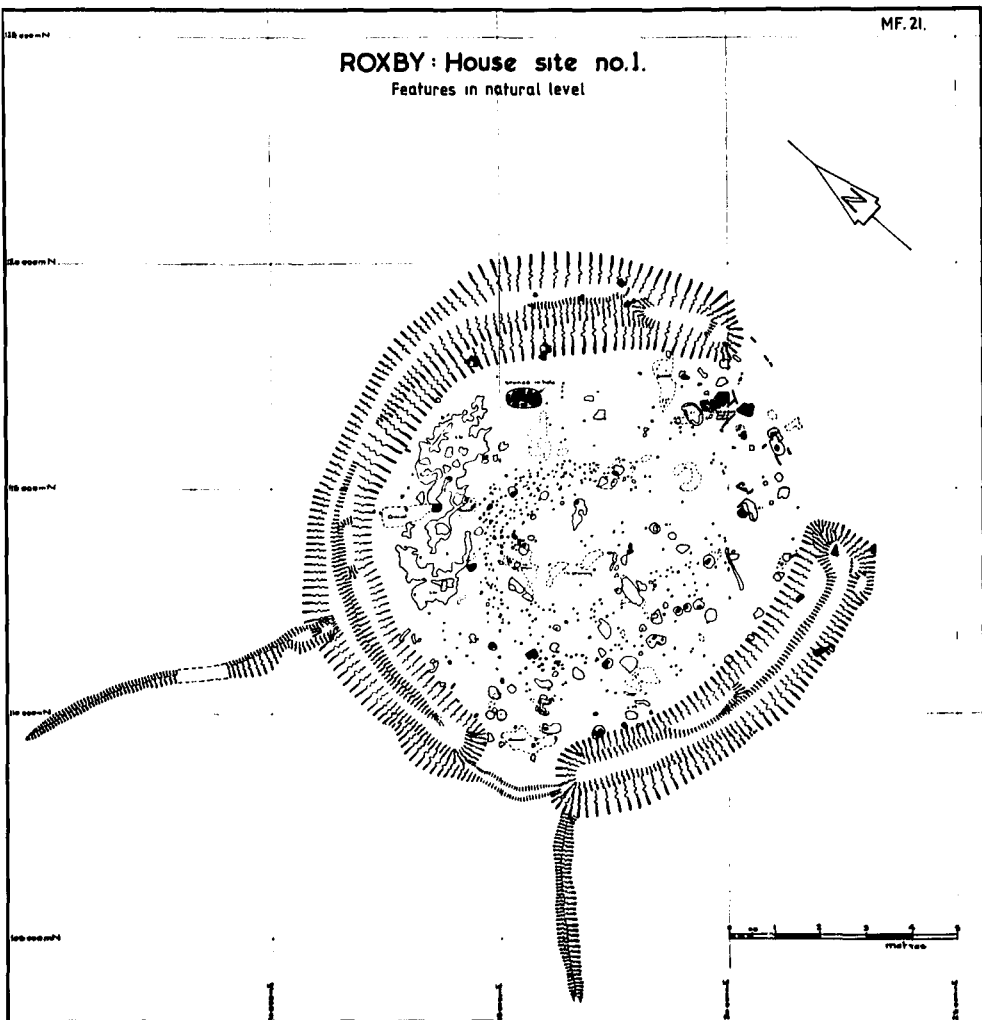


ROXBY : House site no.1. Features in sub-L6 level.

MF. 20.  
AFTER DETURFING

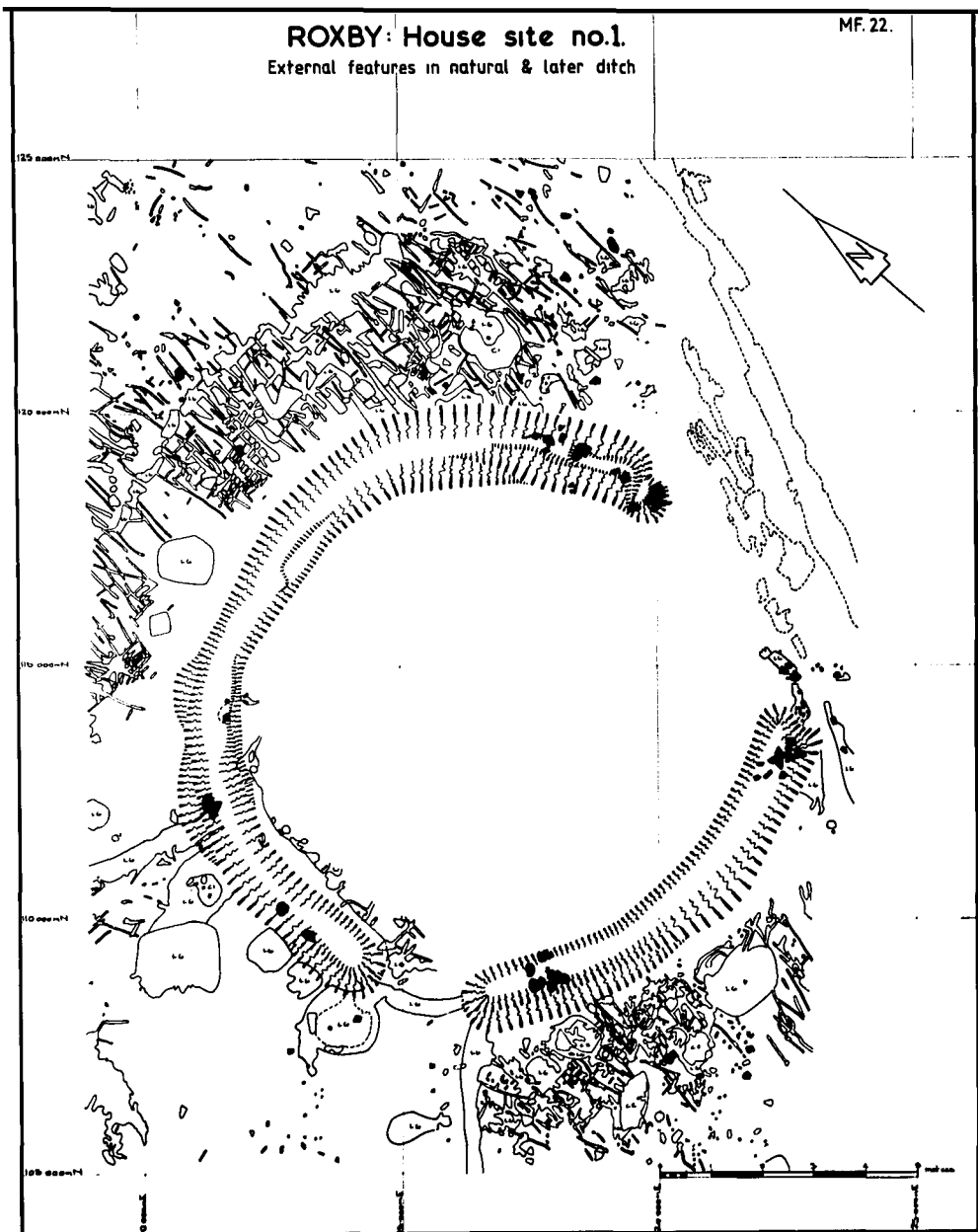


ROXBY: House site no.1.  
Features in natural level



**ROXBY: House site no.1.**  
External features in natural & later ditch

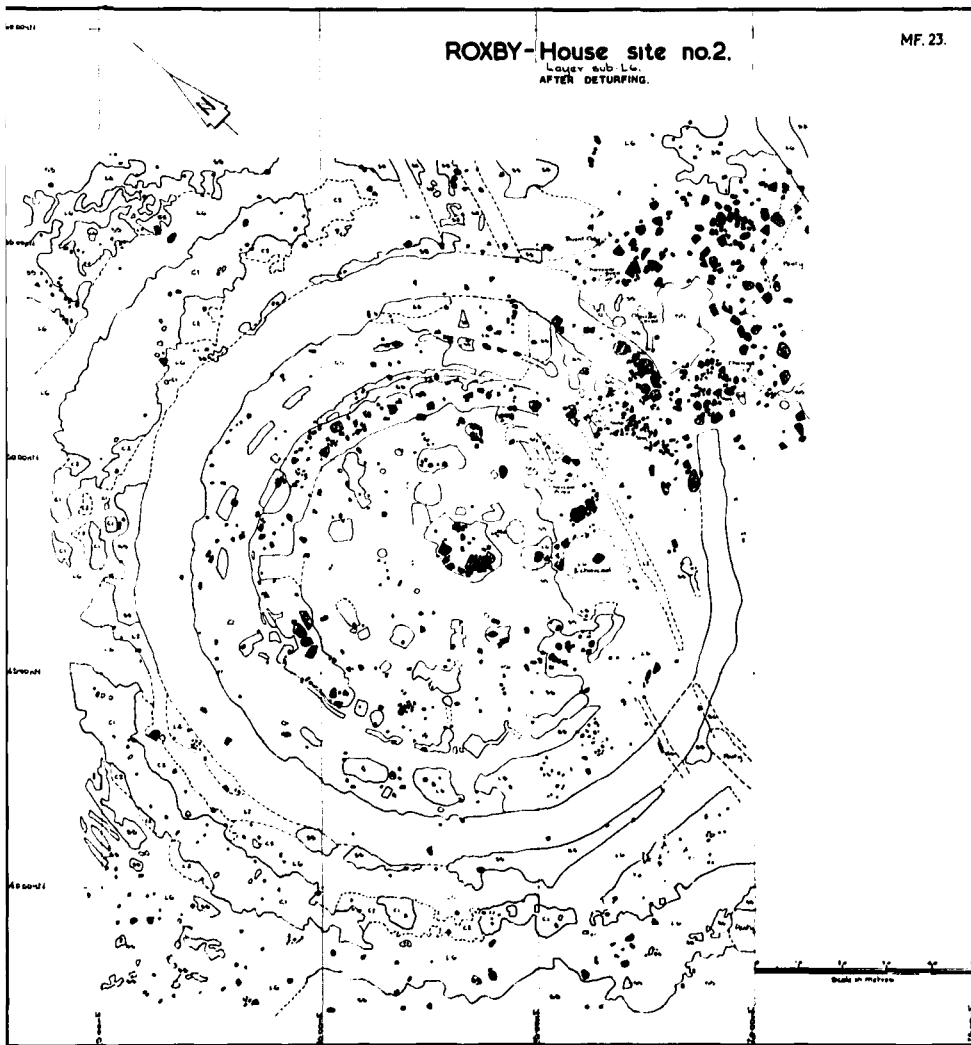
MF. 22.





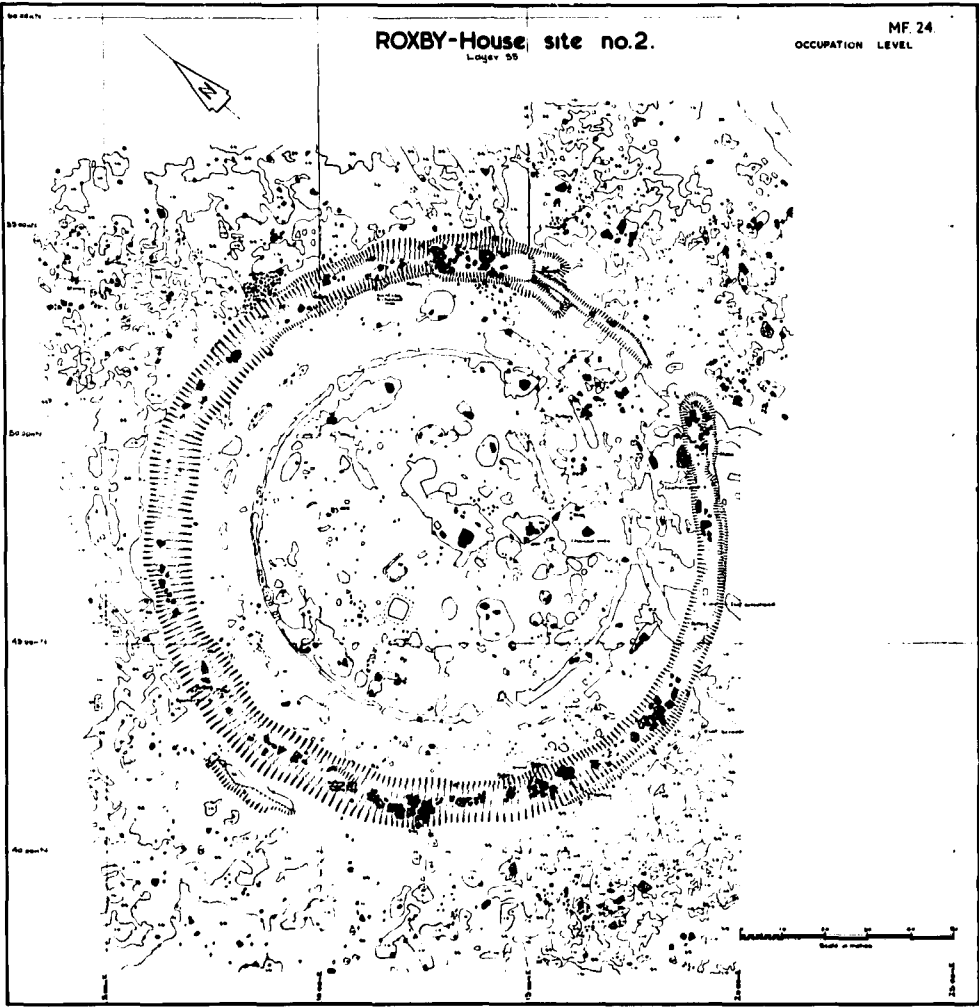
ROXBY-House site no.2.  
Laujev sub L.  
AFTER DETURFING.

MF. 23.



ROXBY-House site no.2.  
L. 0467 55

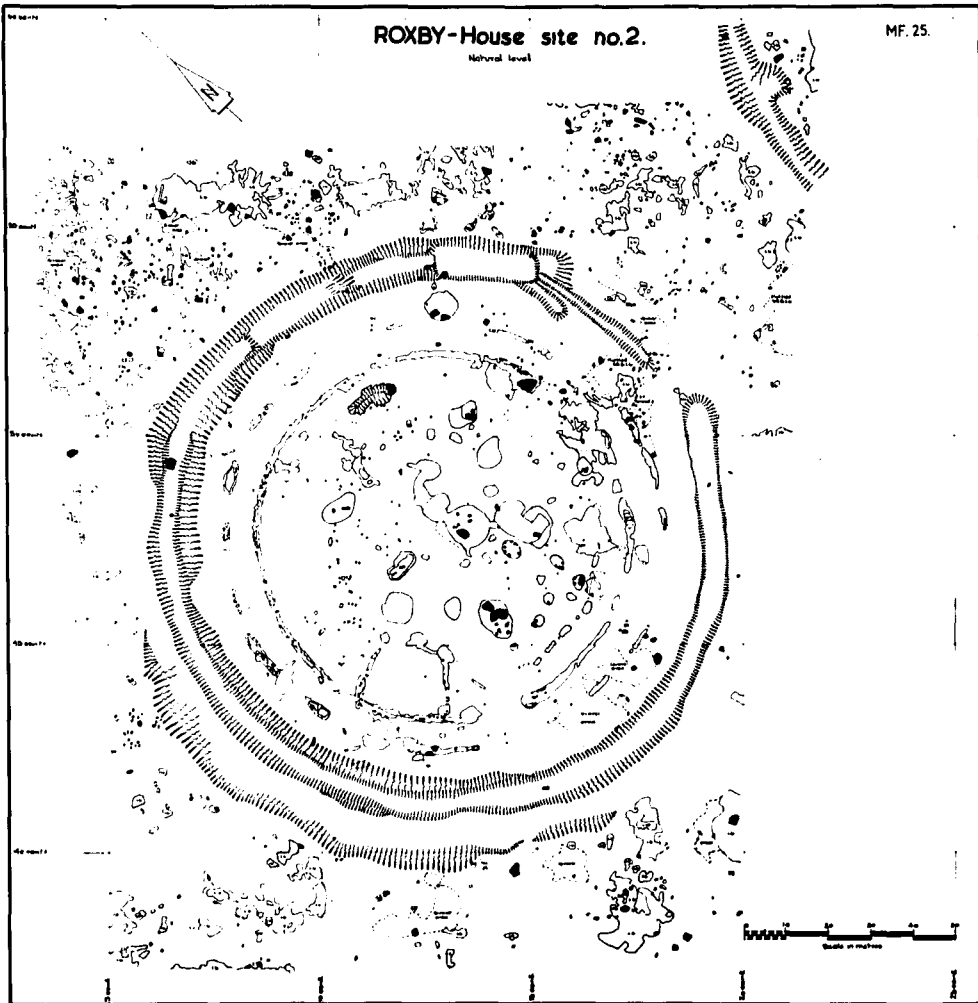
MF. 24  
OCCUPATION LEVEL



ROXBY-House site no.2.

Natural level

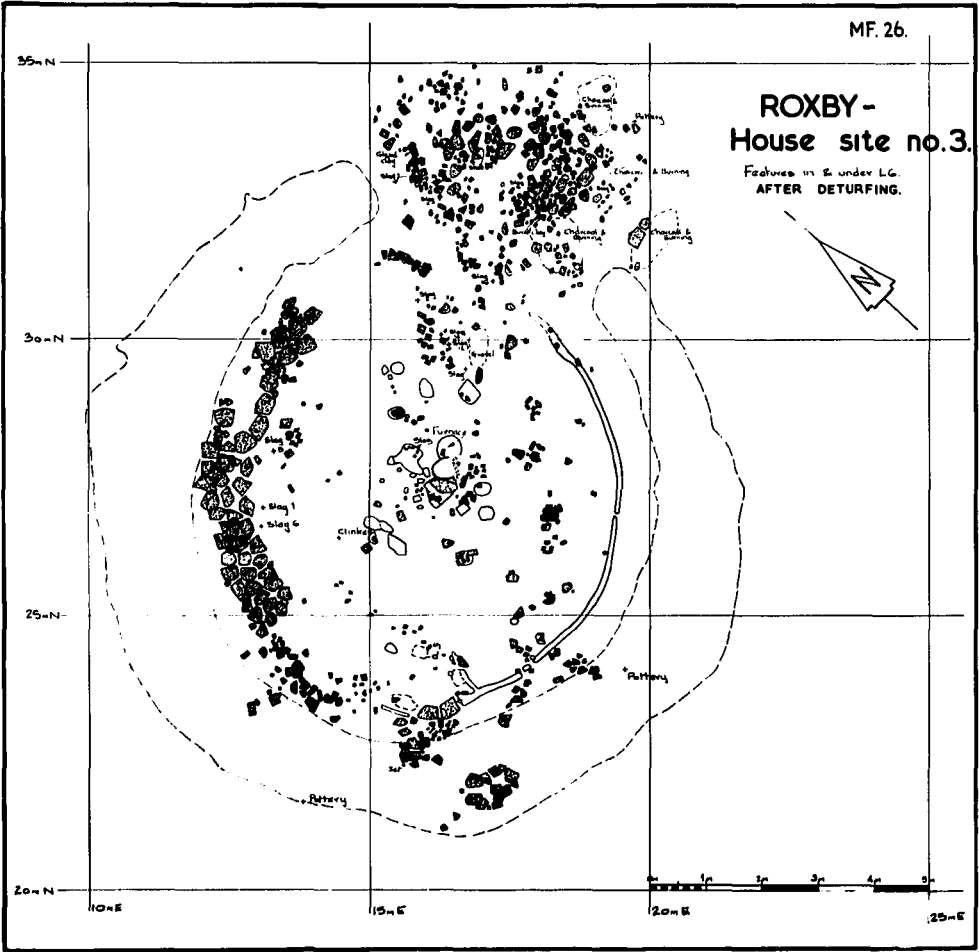
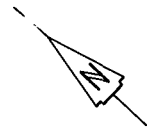
MF. 25.



MF. 26.

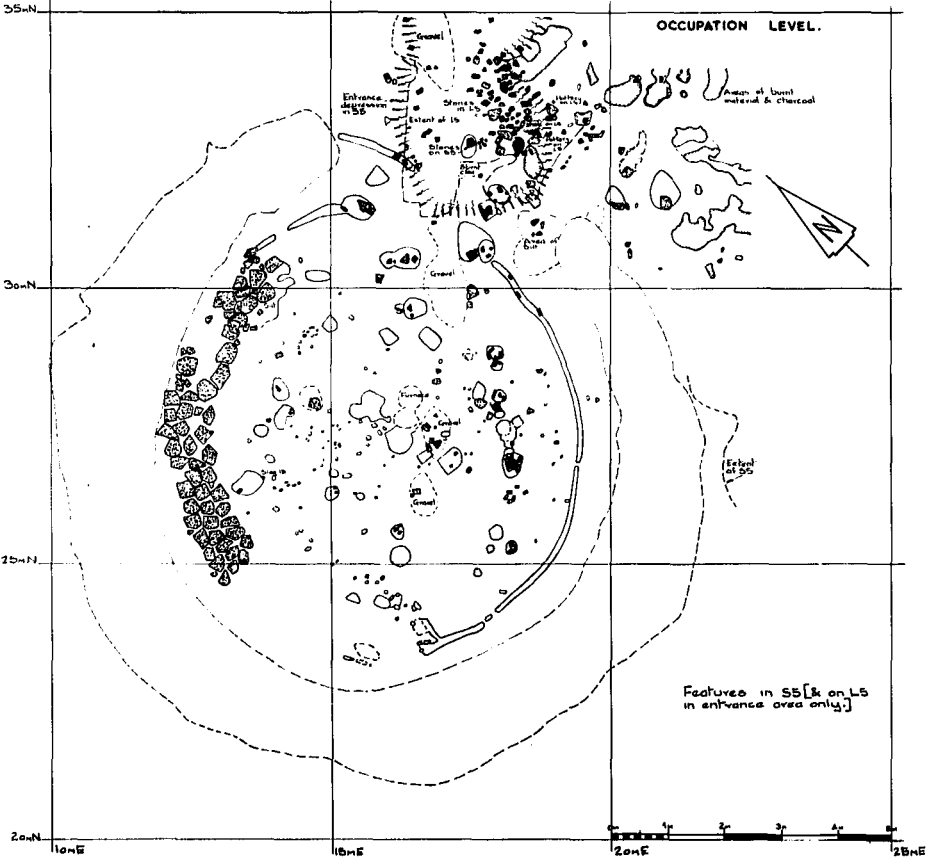
# ROXBY - House site no.3.

Features in & under L.G.  
AFTER DETURFING.



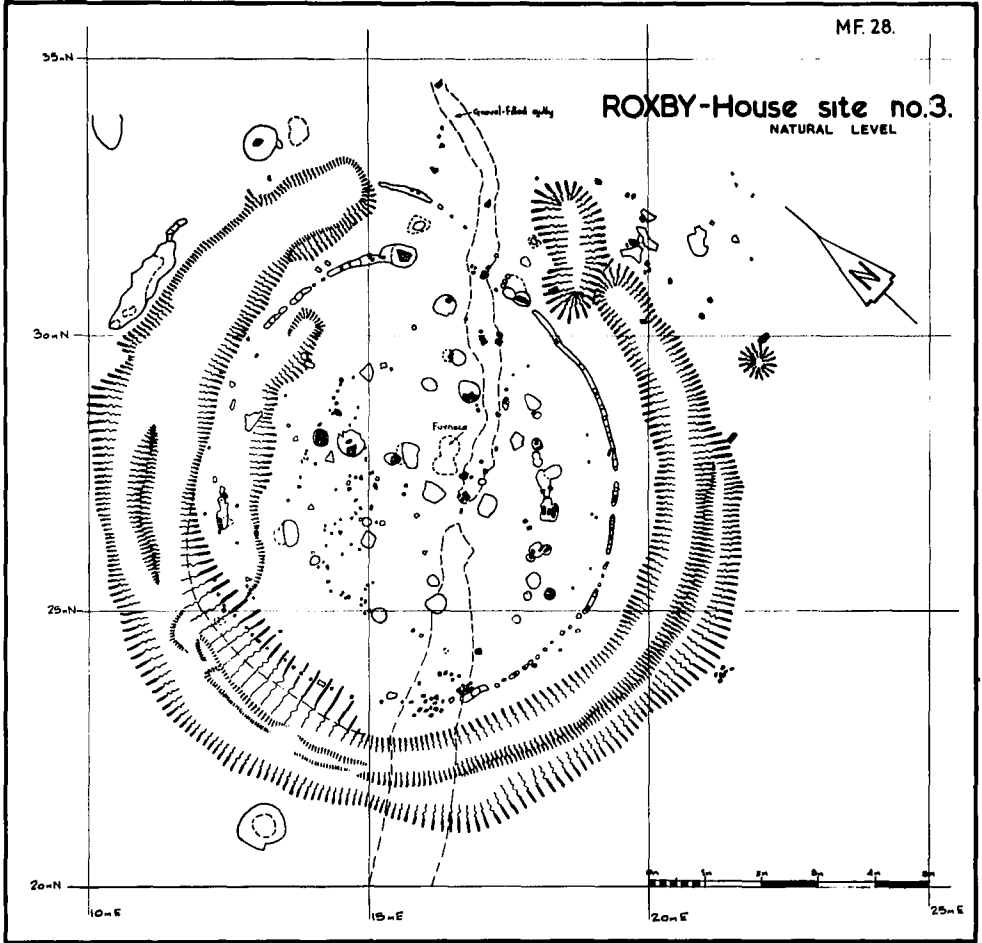
MF. 27.

# ROXBY - House site no. 3.



MF. 28.

**ROXBY-House site no.3.**  
NATURAL LEVEL

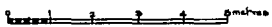


MF. 29.

ROXBY - HOUSE SITE No. 4.  
Stones after de-linting.



- A. Basins, quern.
- B. Paved stone.
- C. Pavil stone.
- D. Saddle quern.



Universal grid.

3  
102  
N

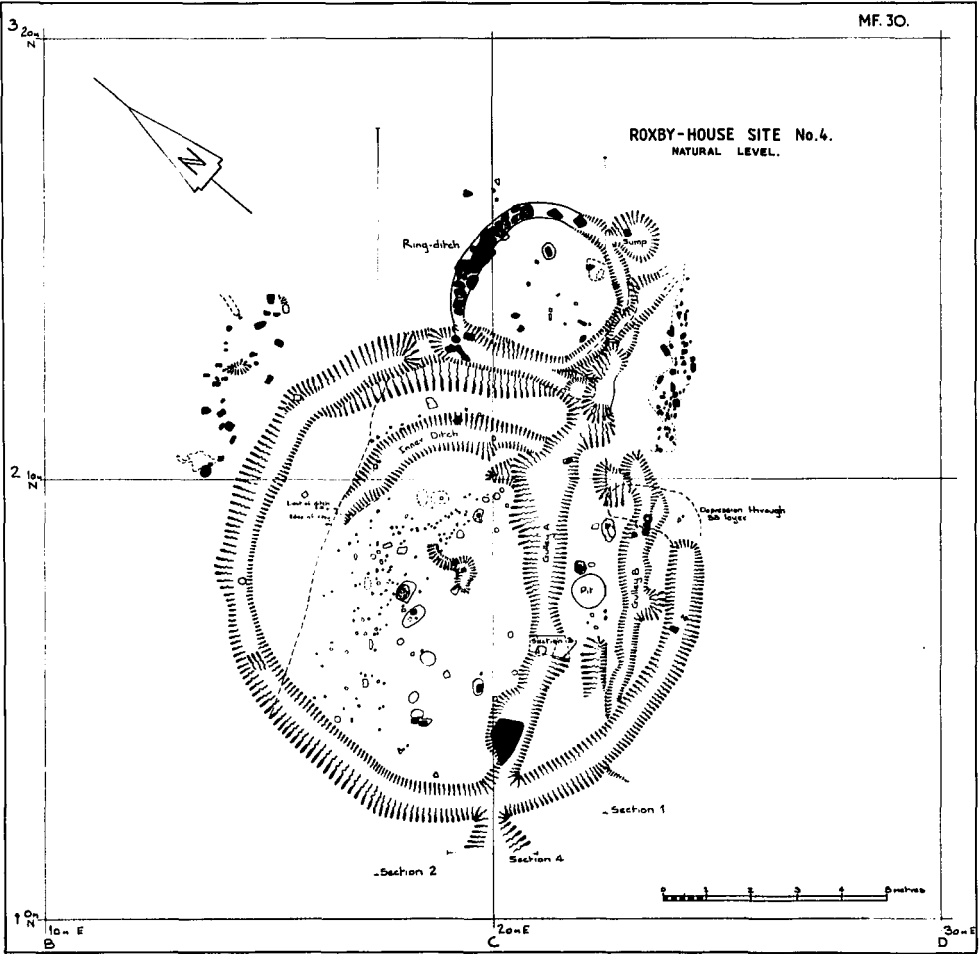
2  
102  
N

1  
09  
N 810 - E

C 20 - E

D 30 - I

ROXBY-HOUSE SITE No. 4.  
NATURAL LEVEL.





#### GRAVEL (G)

1. Red sand and gravel.
- 1A. Red sand and gravel with clay inclusions.
2. Yellow sand and gravel.
3. Yellow sand and gravel with grey sand interlaced.

#### SAND (S)

1. Yellow and pure (usually compact).
2. Yellow with grey interlaced.
3. Yellow and grey mixed in equi-volume.
4. Reddish sand with grey interlaced.
5. Light (almost white) brown sand, with yellow clay, sandstone fragments and pebbles.
6. Grey sand (reasonably pure).
7. Grey sand and inclusions (pebbles, sandstone, etc.)
8. Grey stoney sand.
9. Very light yellow (almost white) sand with some pebbles and sandstones.
10. Black varying to light brown with inclusions, of pebbles, sandstones, yellow clay.
11. Brown sand with small gravel.
12. As S5 with interlacing black sand.
13. Mottled brown and yellow sand.
14. Mottled brown sand with yellow sand and clay inclusions.
15. Mottled yellow and black sand.
16. White sand and grey sand.
17. Mottled grey, white, some black sand.

#### CLAY (C)

1. Yellow, stiff (usually natural or sub-natural).
2. Yellow interlaced with black silt.
3. Grey (pure).
4. Grey with yellow specks in sand.
5. Yellow, stiff with sand inclusions.
6. Brown, stiff.
7. Yellow mottled with light grey clay.

#### SILT (L)

1. Medium to dark grey or brown (fine).
2. Light grey or brown (pure).
3. Black with stones.
4. Light grey or brown - stoney.
5. Dark brown (fairly pure and fine).
6. Black (fairly pure and fine).
7. Dark grey, stoney and black interlacing.
8. Dark grey (fairly pure and fine).
9. Dark brown, stoney.
10. Very black with possible charcoal or clinker.
11. Dark grey and mottled white.
12. Fine light grey and motled white.
13. Fine light grey and motled yellow.
14. Mottled grey and brown.
15. Mottled black and grey.
16. Grey with patchey yellow and clay.
17. Mottled black and brown.
18. Mottled brown and yellow.
19. Mottled black, dark grey, and yellow.
20. Mottled black, brown, and S5.

### Notes on the metallurgical operations

1. Examination of slags (G. McDonnell, Dept. of Metallurgy, University of Aston, Birmingham.)

Two typical smelting slags were sectioned for mineralogical and chemical analysis, one a lava-like flow of slag containing charcoal impressions, the other a plano-convex cake often called a "furnace bottom".

Under the reflected light microscope, both specimens showed an unusual microstructure comprising more than 30% of rounded iron oxide grains in a massive silicate matrix, with less than 5% of glass. Both contained fine vesicles. It is a structure more often found in a smithing rather than a smelting slag.

Chemical analyses were obtained using a scanning electron microscope with an attached energy dispersive analysis system, enabling both bulk and phase analyses to be made. The results, given as percentage oxides, are shown in Table A. Both bulk analyses show excess free iron oxide and the analysis of the iron oxide phase shows it to be wustite ( $\text{FeO}$ ), although other dendrites may be higher oxides of iron. The low alkali content confirms the low content of glass, and the silicate is confirmed to be fayalite ( $2\text{FeO} \cdot \text{SiO}_2$ ). The glass could only be analysed in the first sample, and this analysis fell far short of 100%, as commonly occurs with this method of analysis on glasses.

The bulk and silicate phase analyses of the Roxby slags are compared with those of slags from Levisham Moor, an iron-working site contemporary with Roxby, some 24 kms. south.

The most significant difference (Table B) is the higher manganese content of the Levisham slag, indicating that Levisham had used bog iron ore, whereas Roxby had used the local seam. The mineralogical texture of the Levisham slag is the same as those from Roxby.

The total evidence shows an inefficient process, with the slag containing much iron oxide. The mineralogical texture indicates a low level of technology, a low operating temperature, poor reducing conditions and a relatively slow cooling rate of the slag. These comments apply both to the Roxby and the Levisham operations. They are identical to conclusions reached in earlier work when the Levisham slags were compared with slags from a putative iron age site at Crown End, Westerdale, also in North East Yorkshire (Harbord, N.H. and Spratt, D.A., J. of Hist. Metallurgy Soc. 1975, 9, 1, 32-3).

## 2. Structure of the furnace

We have interpreted the smelting furnace of House 3 as a bowl furnace, probably with a clay dome. This seems to accord with the primitive state of technology revealed by the slags. As with nearly all such furnaces, however, there is an element of conjecture in reconstruction of the superstructure, as it was not in place during the excavation. Research is in progress on this subject over a wide geographical area, and the Roxby data will form part of this survey by G. McDonnell.

We thank Mr McDonnell for his help and interest in the Roxby metallurgy.

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**Table A. Roxby Slag Analyses (% oxide)**

|                | Na  | Mg  | Al  | Si   | P   | K   | Ca  | Mn  | Fe   | Total |
|----------------|-----|-----|-----|------|-----|-----|-----|-----|------|-------|
| <b>Roxby I</b> |     |     |     |      |     |     |     |     |      |       |
| Bulk           | 0.7 | 0.2 | 4.0 | 21.5 | 0.5 | 0.2 | 0.2 | 0.2 | 71.8 | 99.3  |
| Silicate       | 0.6 | 0.2 | 0.0 | 28.8 | 1.0 | 0.1 | 0.1 | 0.1 | 68.6 | 99.5  |
| Iron Oxide     | 0.6 | 0.0 | 0.9 | 0.8  | 0.0 | 0.0 | 0.1 | 0.0 | 99.9 | 102.3 |
| Glass          | 0.6 | 0.0 | 3.9 | 55.5 | 1.0 | 0.9 | 0.5 | 0.0 | 13.1 | 75.5  |

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**Roxby II**

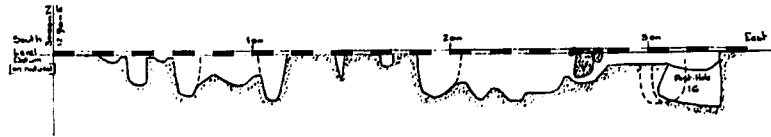
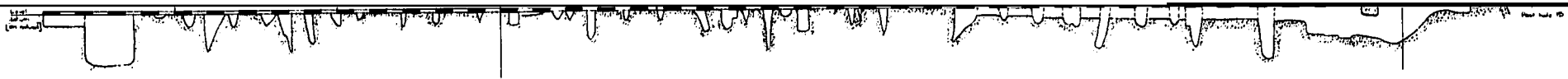
|            |             |     |     |      |     |     |     |     |      |       |
|------------|-------------|-----|-----|------|-----|-----|-----|-----|------|-------|
| Bulk       | 0.3         | 0.0 | 1.9 | 8.6  | 0.0 | 0.2 | 0.1 | 0.1 | 85.6 | 96.8  |
| Silicate   | 0.5         | 0.3 | 0.2 | 28.6 | 0.7 | 0.0 | 0.4 | 0.3 | 69.1 | 100.1 |
| Iron Oxide | 0.0         | 0.1 | 1.0 | 0.8  | 0.0 | 0.0 | 0.1 | 0.0 | 97.8 | 99.8  |
| Glass      | No Analysis |     |     |      |     |     |     |     |      |       |

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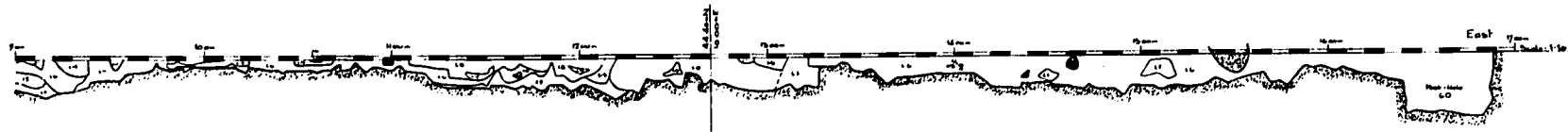
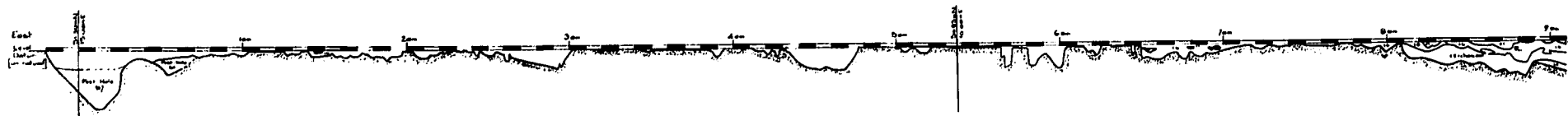
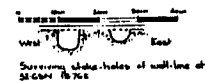
**Table B. Comparison of Roxby and Levisham Slags (% oxide)**

|                          | Na  | Mg  | Al  | Si   | P   | K   | Ca  | Mn   | Fe   | Total |
|--------------------------|-----|-----|-----|------|-----|-----|-----|------|------|-------|
| <b>Bulk Analyses</b>     |     |     |     |      |     |     |     |      |      |       |
| Roxby                    | 0.7 | 0.2 | 4.0 | 21.5 | 0.5 | 0.2 | 0.2 | 0.2  | 71.8 | 99.3  |
| Levisham                 | 0.0 | 0.6 | 1.7 | 19.4 | 0.3 | 0.4 | 1.2 | 7.4  | 62.8 | 93.8  |
| <b>Silicate Analyses</b> |     |     |     |      |     |     |     |      |      |       |
| Roxby                    | 0.6 | 0.2 | 0.0 | 28.8 | 1.0 | 0.1 | 0.1 | 0.1  | 68.6 | 99.5  |
| Levisham                 | 0.0 | 0.4 | 0.3 | 27.7 | 0.1 | 0.0 | 0.9 | 11.3 | 53.6 | 94.3  |

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ROXBY-House site no.3.  
WALL-STAKES LINES SECTIONS.



WALL - LINE SECTIONS.

ROXBY-House site no.2.



All measurements drawn as viewed from outside the walls.

