

Colloidal stability of milk: reinterpretation of alcohol test results by digital microscopy

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Supplementary Material

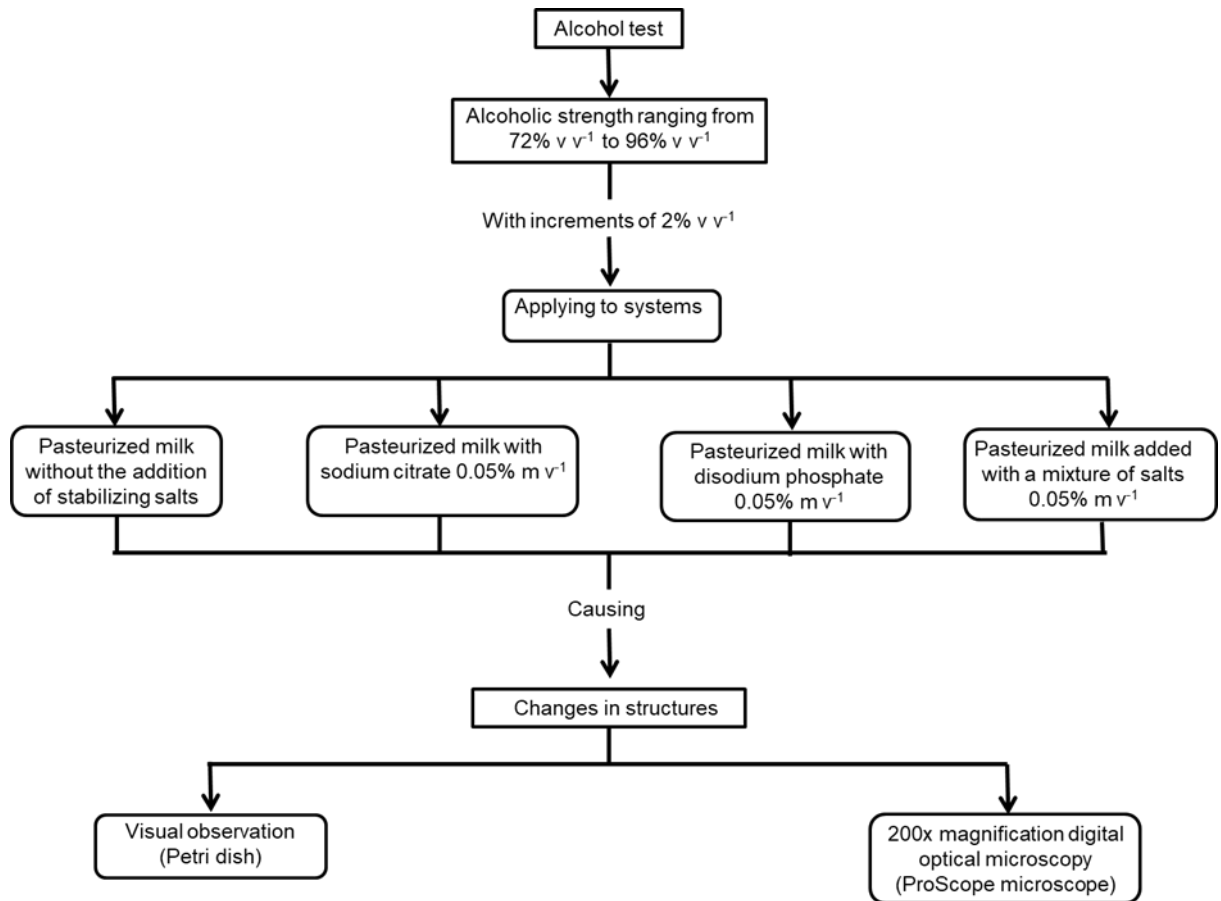


Figure S1 - Outline of the microstructural evaluation of pasteurized milk submitted to alcohol testing, aiming at UHT processing.

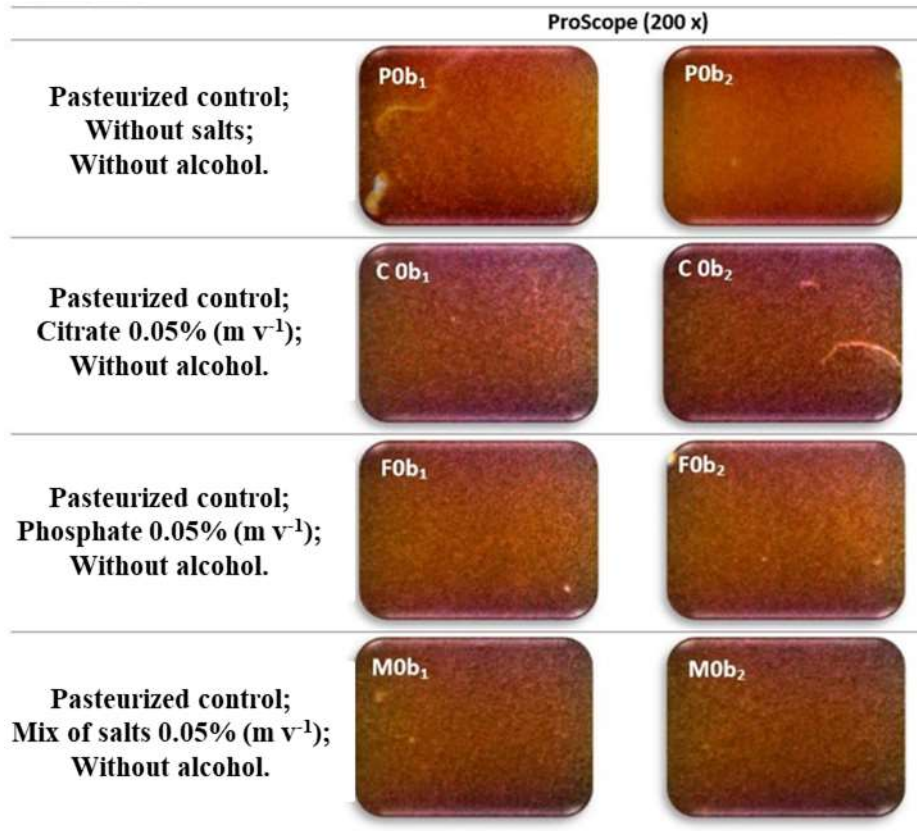


Figure 2S: Images of the visualizations of 2 optical fields of pasteurized milk without alcohol addition, in portable digital microscope with 200x increase of treatments: control(P0b₁ and P0B₂), with addition of sodium citrate (C 0b₁ and C 0b₂), with addition of disodium phosphate (F0b₁ and F0b₂) and with the addition of the LAC 8074-7 salt mix (M0b₁ and M0b₂).

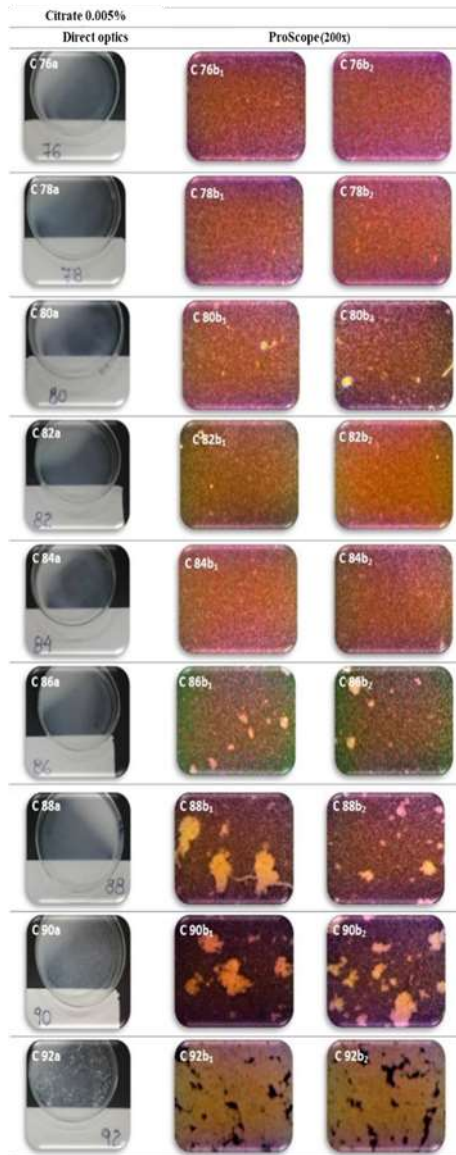


Figure 3S: Comparative images of the alcohol test visualization for pasteurized milk with the addition of 0.05 % (m v⁻¹) sodium citrate (C) in alcohol concentrations ranging from 76% (v v⁻¹) to 92 % (v v⁻¹) (the number indicates the alcoholic degree): direct optics (a), portable digital microscope 200x field 1 (b1) and portable digital microscope 200x field 2 (b2).

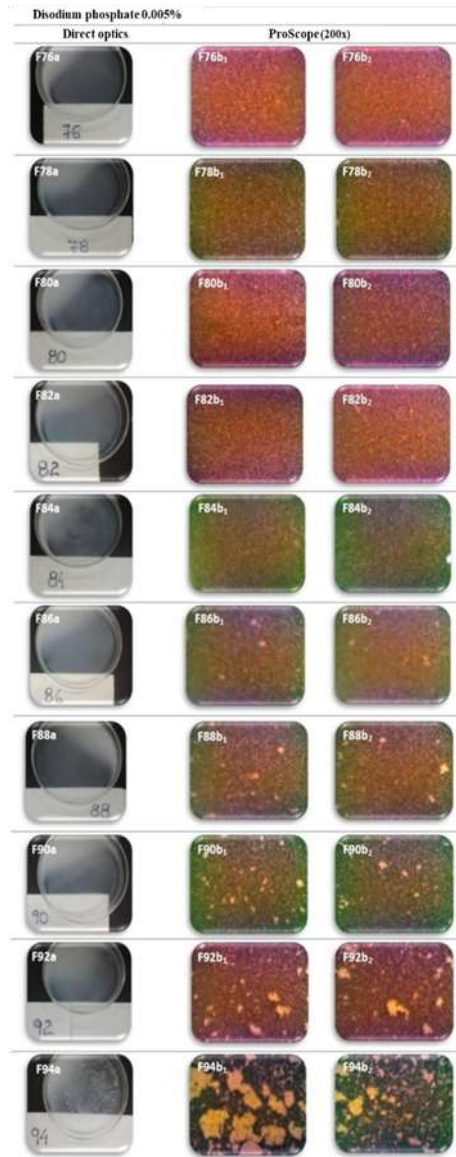


Figure 4S: Comparative images of the alcohol test visualization for pasteurized milk with the addition of disodium phosphate (F) in alcohol concentrations ranging from 76% (v v⁻¹) to 94% (v v⁻¹) (the number indicates the alcoholic degree): direct optics (a), portable digital microscope 200x field 1 (b1) and portable digital microscope 200x field 2 (b2).

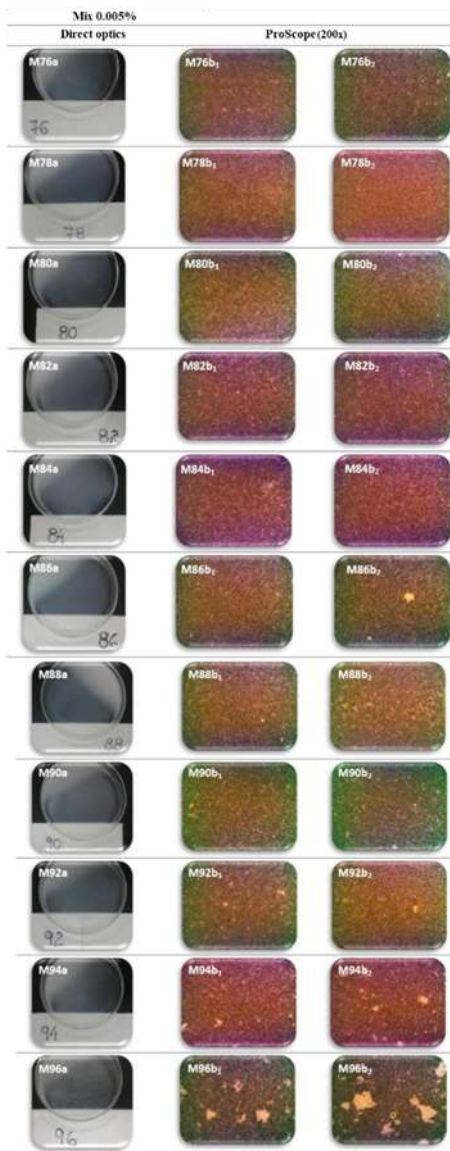


Figure 5S: Comparative images of the alcohol test visualization for pasteurized milk with the addition of Mix of salts Lac 8074-7 (M) in alcohol concentrations ranging from 76% ($v v^{-1}$) to 96% ($v v^{-1}$) (the number indicates the alcoholic strength): direct optics (a), portable digital microscope 200x field 1 (b1) and portable digital microscope 200x field 2 (b2).

Table 1S: Composition and physicochemical properties of whole pasteurized milk.

Constituent or physical-chemical property	Value
Moisture (% m m ⁻¹)	87.85
Fat (% m v ⁻¹)	3.20
Protein (% m v ⁻¹)	3.24
Ash (% m m ⁻¹)	0.69
Lactose* (% m v ⁻¹)	5.02
Acidity (°D)	15.00
pH	6.76

* by difference